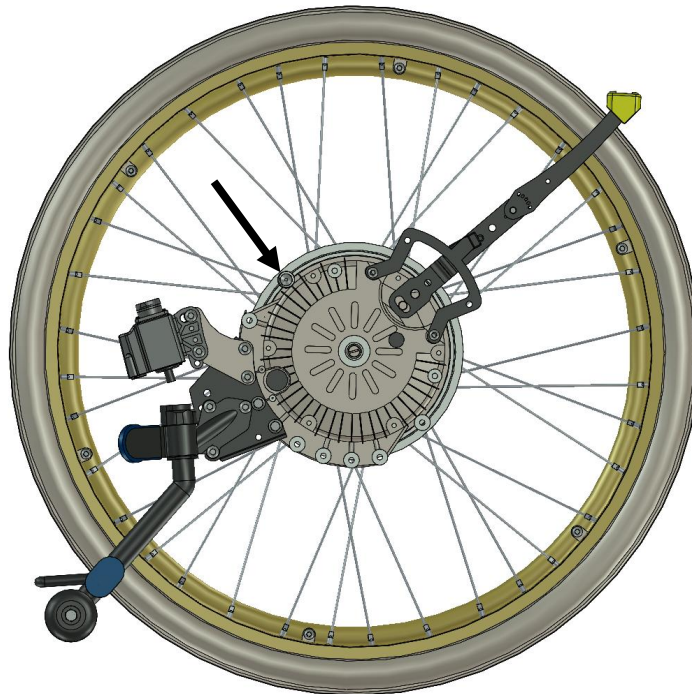
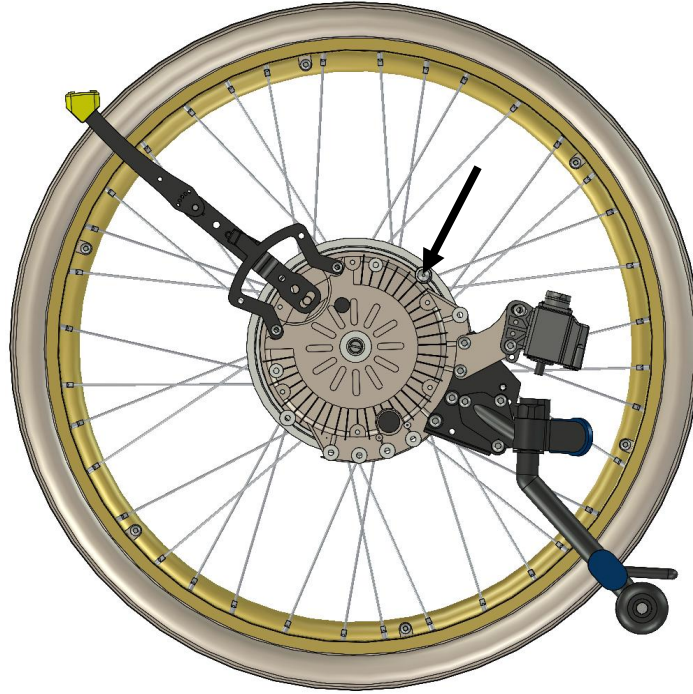
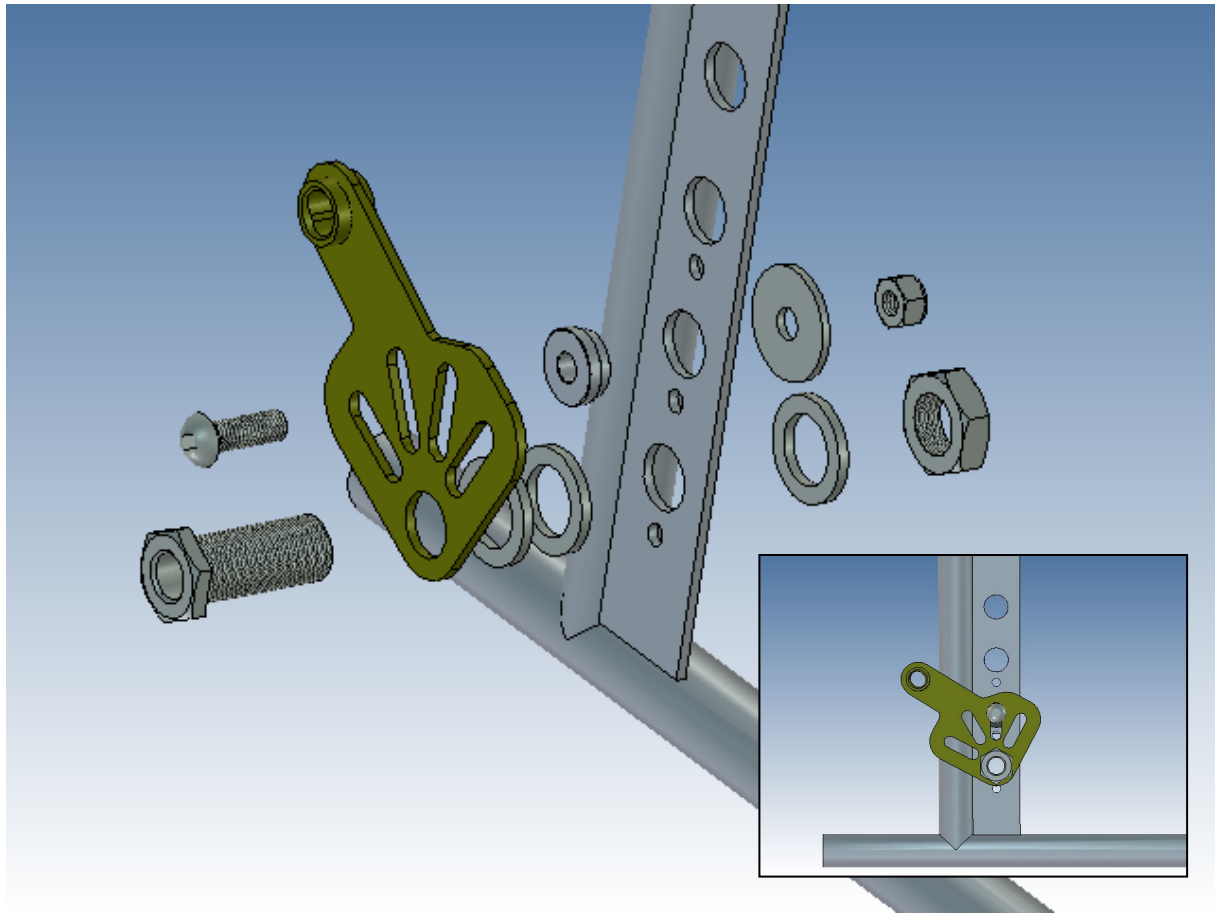


Assembly instructions for Amico MED3003

1. Remove wheels on both sides.



2. Check the correct placement for the stop pin.



3. Assembly the plate (right side) according to pictures above.

Parts pair mounting set:

Item No.	Part Number	Qty	Description
1	MED2004	1	Bracket
2	100 400 008	1	Spacer
3	405241	1	Nordlock Washer
4	HW084	1	Sleeve M18
5	XSM18M	1	Nut M18
6	XSM18BR	2	Plain Washer M18
7	XSM8X25	1	Screw M8 x 25
8	XSM8ML	1	Lock Nut M8
9	XSM8BR	1	Plain Washer M8

4. Assembly the back placed battery bag.



Åtdragningsmoment / Tightening torque

Metrisk grovgängor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsor.
Sleeves.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm