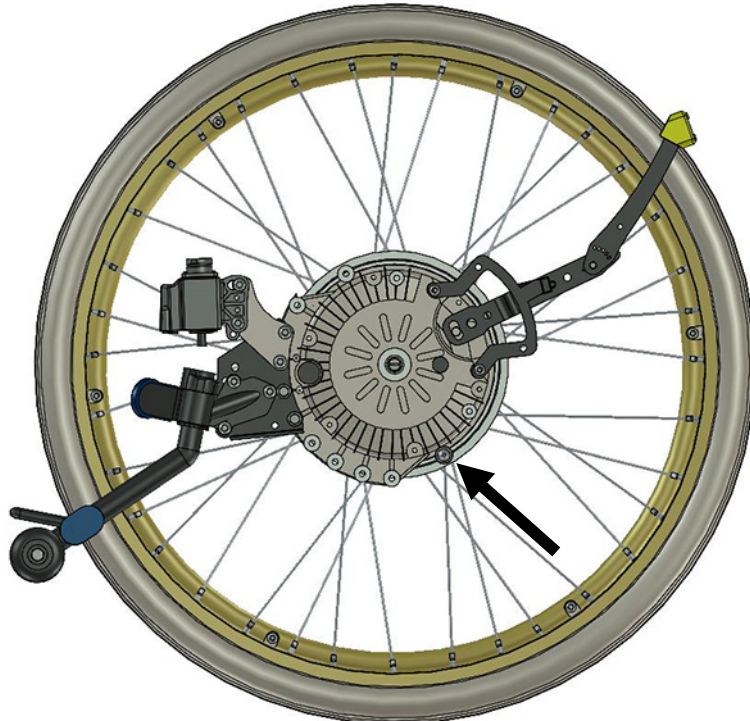
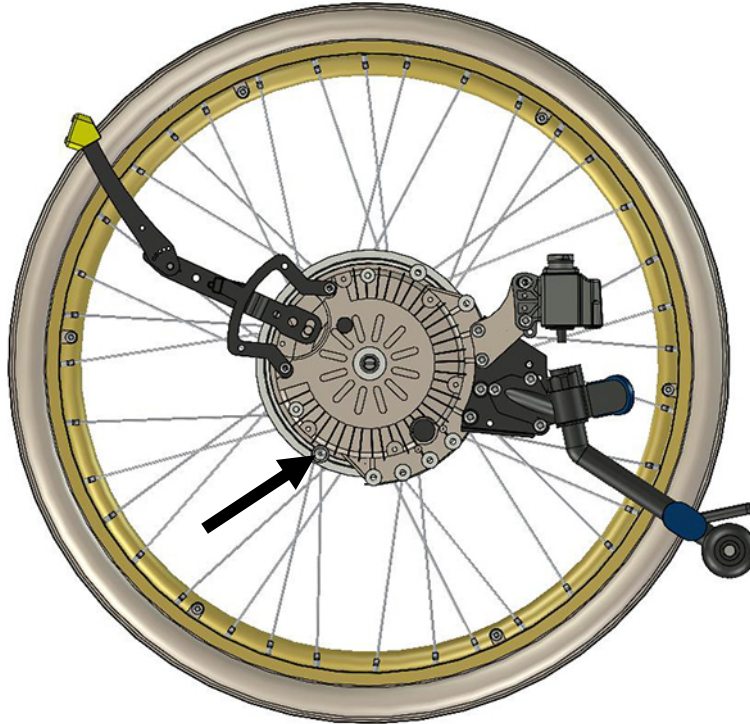


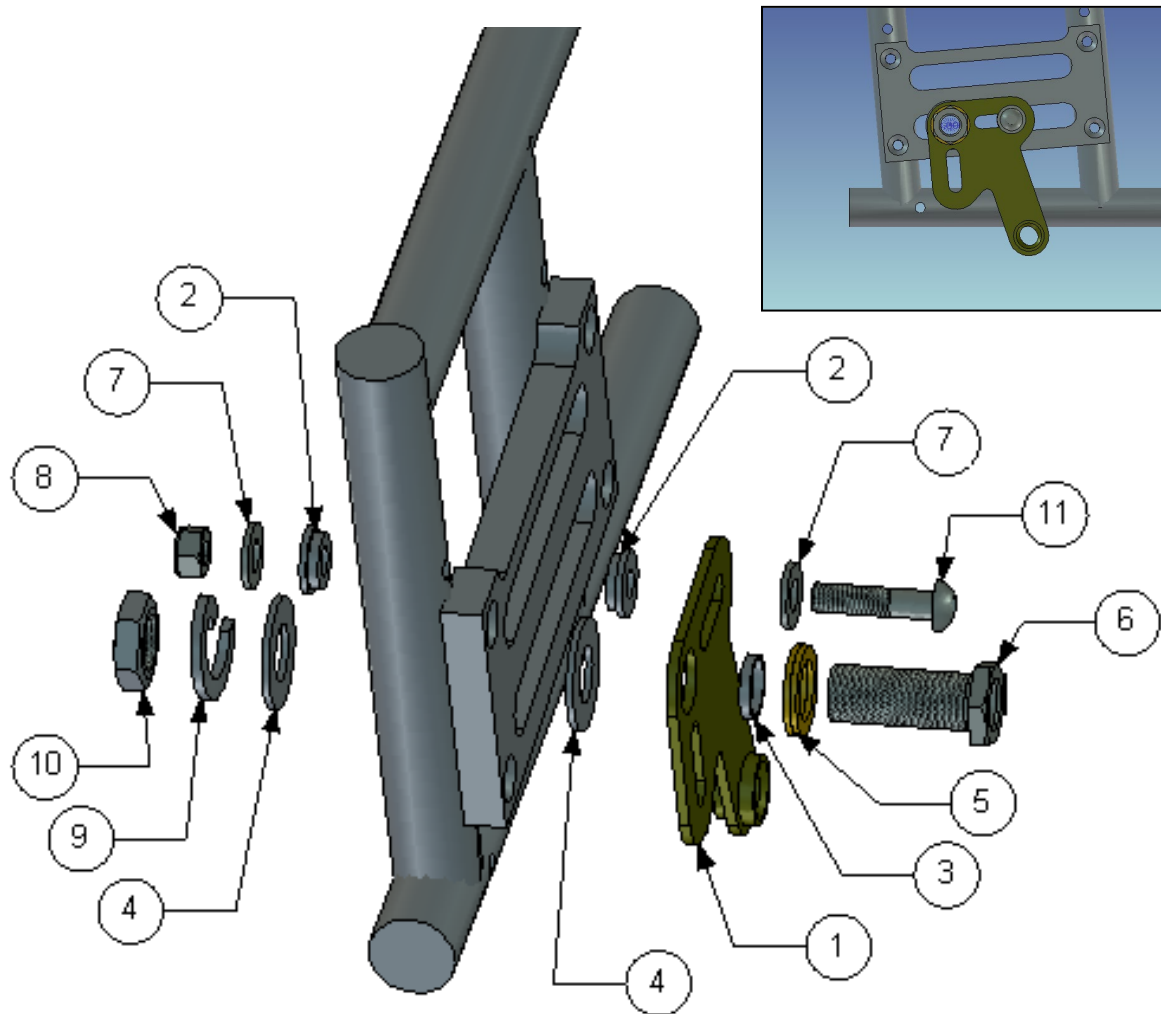


**Assembly instructions for Buddy
MED3037**

1. Remove wheels and sleeves on both sides.



2. Check the correct placement for the stop pin.



3. Assembly the plate (right side) according to picture.

4. Parts pair mountingset:

Item No.	Part Number	Qty	Description
1	MED2000	1	Bracket
2	100 400 007	2	Spacer
3	100 400 017	1	Spacer
4	XSM16BR	2	Plain Washer M16
5	405239	1	Nordlock Washer
6	HW069	1	Sleeve M16x1/12,7
7	XSM8BR	2	Plain Washer 8,4
8	XSM8ML	1	Locknut M8
9	XSM16FJ	1	Single coil Washer M16
10	XSM16M	1	Nut M16
11	XSM8X35	1	Screw Rounded M8x35

5. Assembly the back placed battery bag.



Åtdragningsmoment / Tightening torque

Metrisk grovgångor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsor.
Sleeves.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm