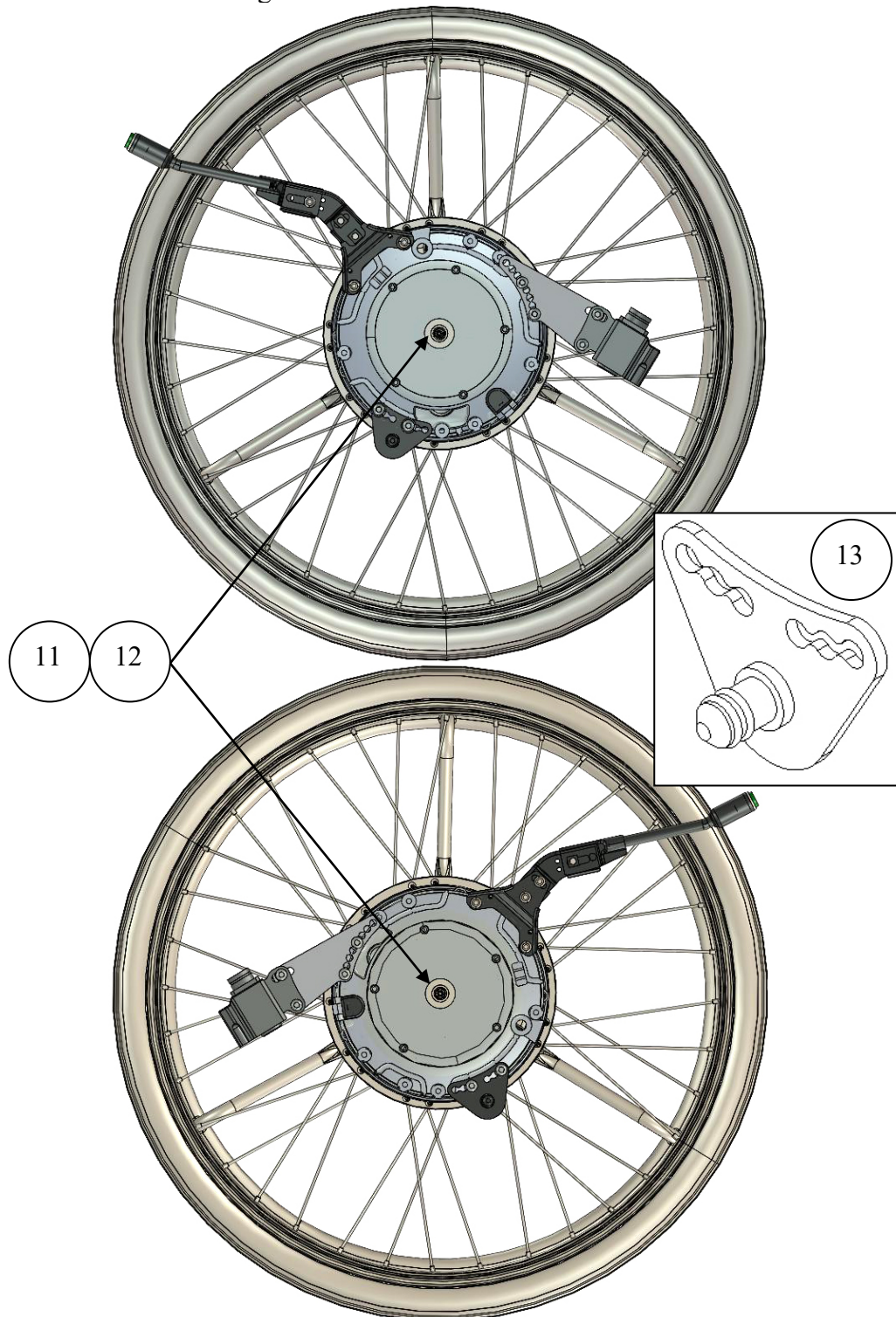
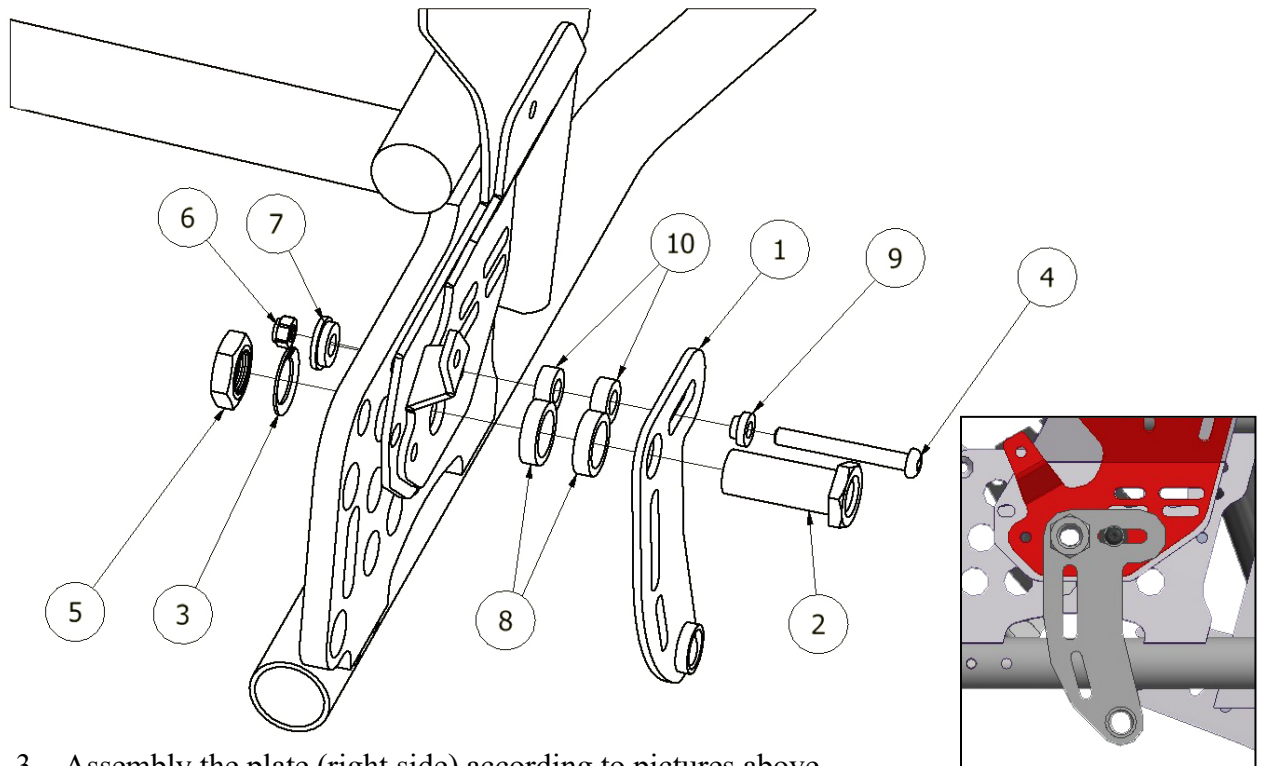


Assembly instructions for Rehatec Galileo MEM6441P and MEM6442P

1. Remove wheels and original sleeves.



2. Check the correct placement for the eMove with axle $\varnothing 12,0 \times 51$ with Part number: XOE-2530E-B0, Spacers with Part number: XOE-25383-00 and Stop pin with Part number: 320003.



3. Assembly the plate (right side) according to pictures above.

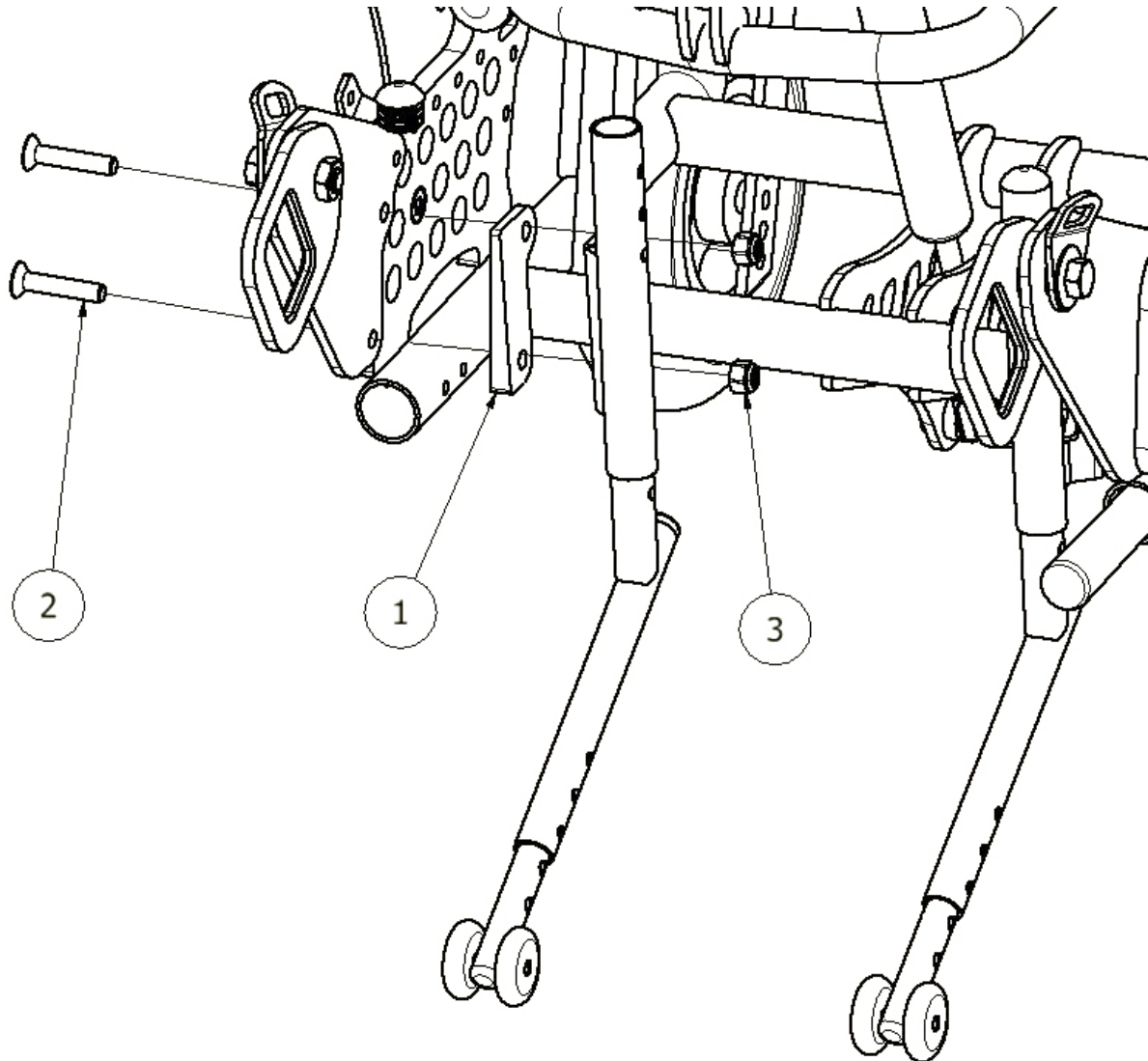
Parts for right side mounting:

ITEM	PART NUMBER	QTY	DESCRIPTION
1	310022	1	Bracket
2	HW063	1	Sleeve
3	405242	1	Lock Washer M16
4	XSM6X50	1	Screw Rounded M6x50
5	XSM16M	1	Nut M16 low
6	XSM6ML	1	Lock Nut M6
7	100 400 007	1	Spacer
8	100 400 005	2	Spacer
9	100 400 020	1	Spacer
10	100 400 002	2	Spacer
11	XOE-25383-00	1	Spacer 12,0
12	93440-120520	1	Circlip
13	320003	1	Stop Pin

Note! If you only order the mounting set, the axle, axle spacer and the circlip **are not included**, for replacement see the service manual.

4. Assemble the back placed battery bag.

Anti-tip devices



You must place the left anti-tip device on the right side and vice and versa.

Parts for one side.

ITEM	PART NUMBER	QTY	DESCRIPTION
1	340009	1	Spacer
2	XFM8x40	2	Screw Countersunk M8x40
3	XSM8ML	2	Lock Nut M8

Åtdragningsmoment / Tightening torque

Metrisk grovgängor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsor.
Sleeves.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm