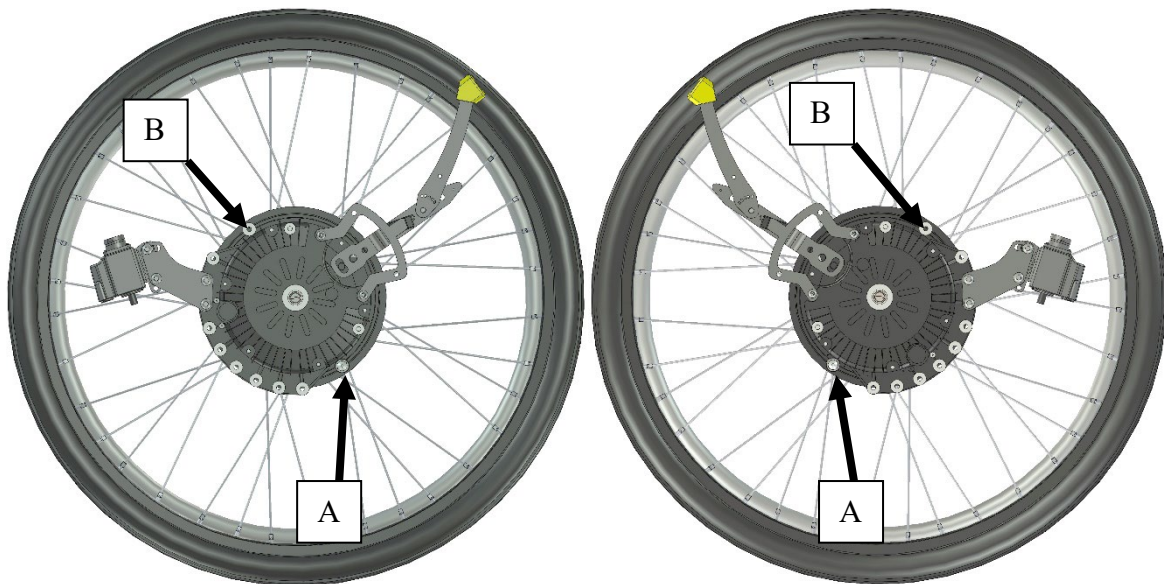
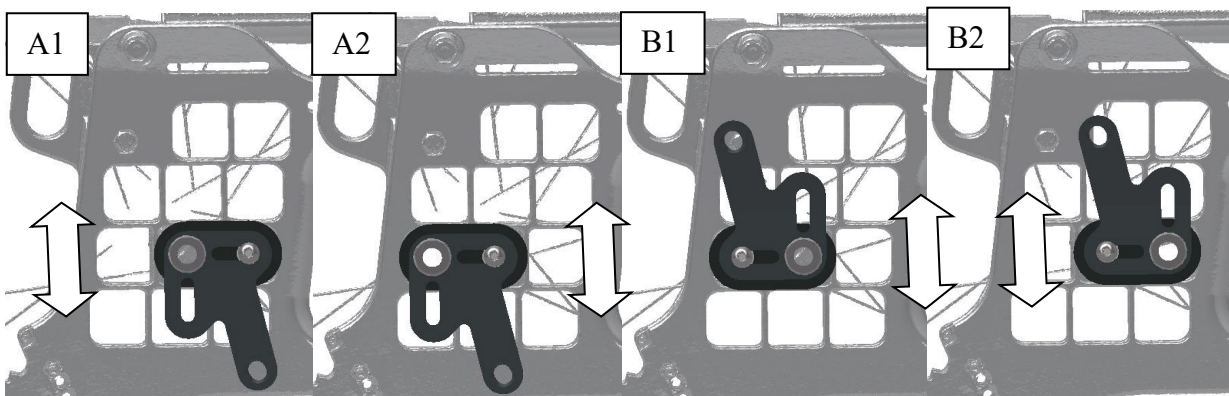


## Assembly instructions for E-Drive, Etac Cross 6 MED3319

1. Remove wheels on both sides.



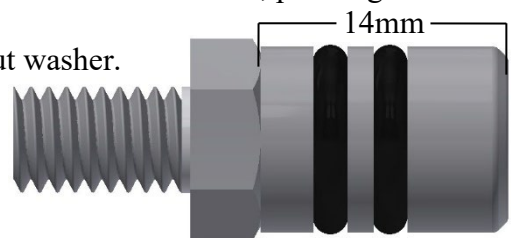
2. Make sure that the stop pin without washer is in accordance with the pictures above, and that the anti-tip guard is removed.

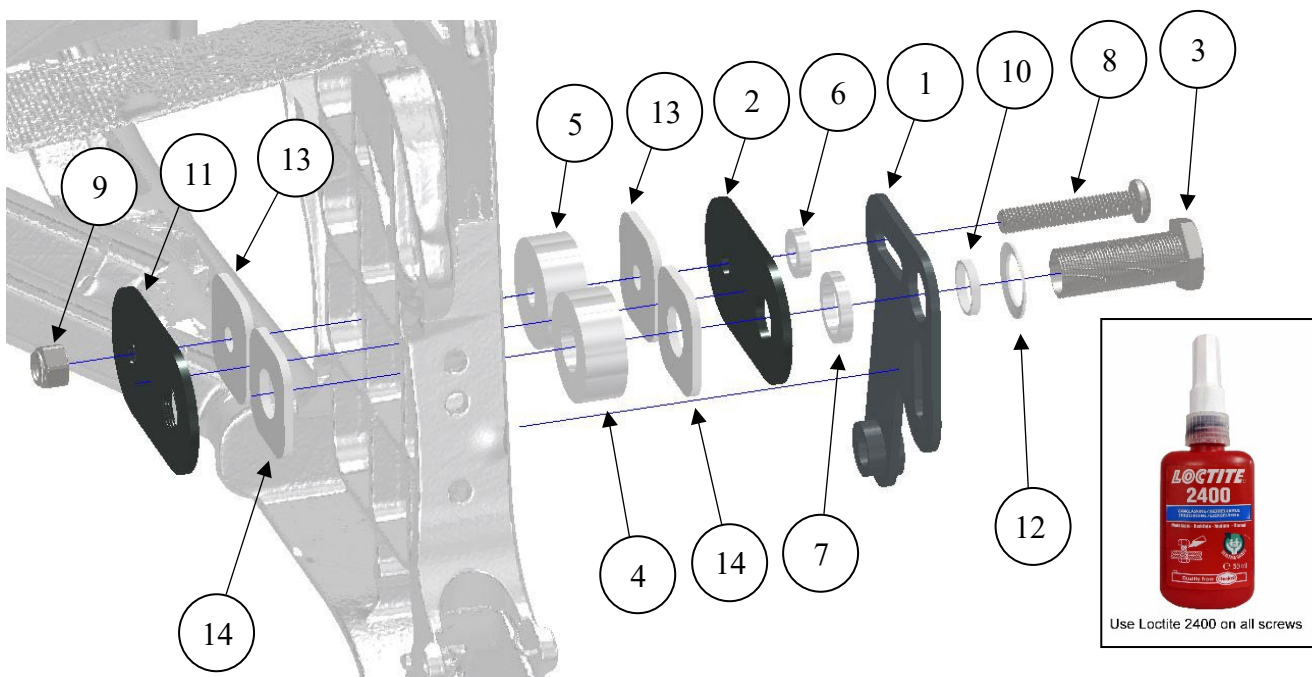


3. Mount the bracket as shown above.
4. Placement options:  
The hub sleeve can be mounted in all positions, but only in the center of each hole.

If minimum chair width is desired, this can be reduced by a total of 8 mm by doing as below:

1. The bracket (detail 1) is mounted according to alternative A on the lowest row, pointing downwards.
2. Spacers (detail 6 and 7) are not to be mounted.
3. The stop pins are shortened as shown and mounted without washer.



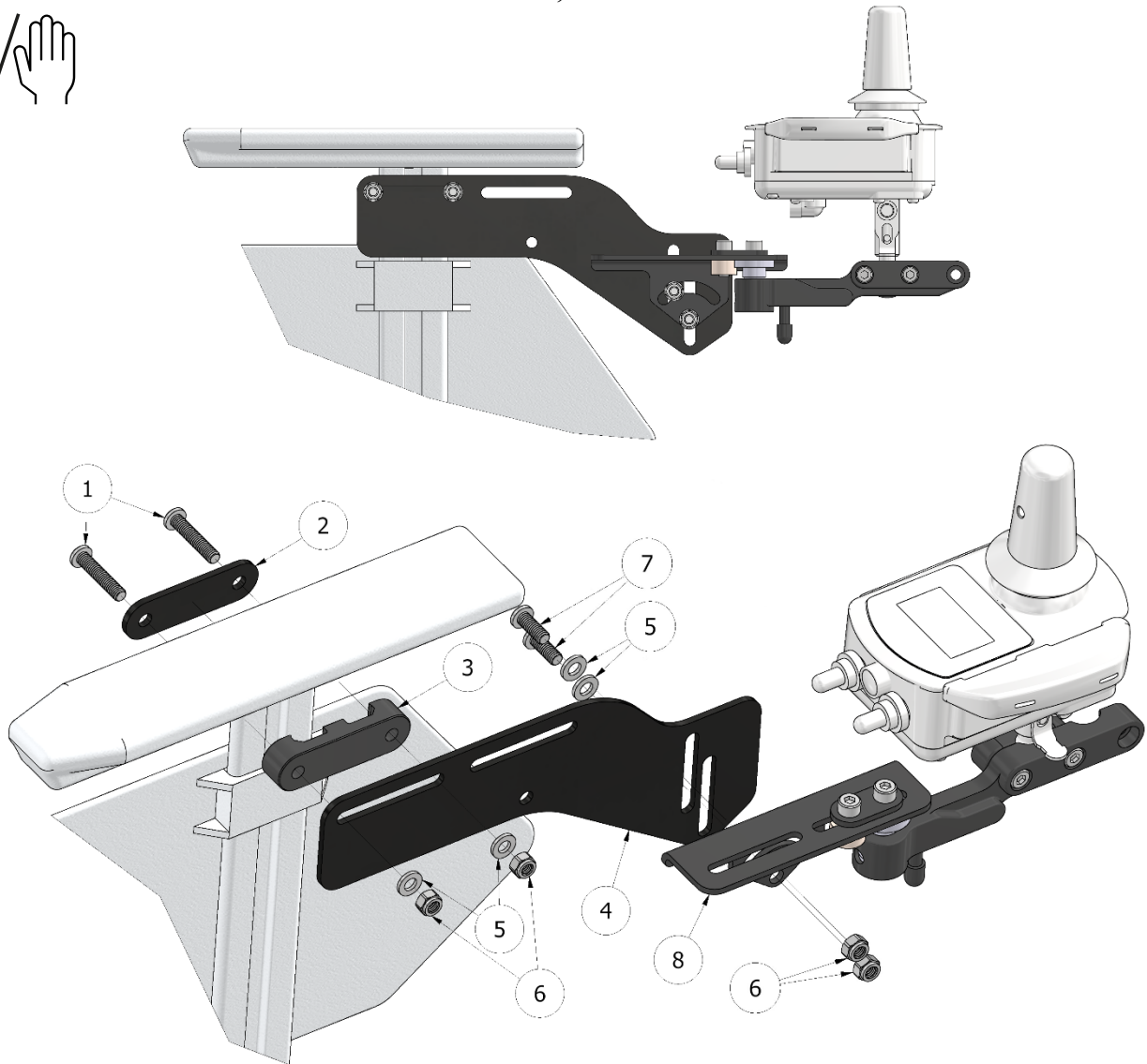











#### 5. Details for mounting on one side.

<i>Item No.</i>	<i>Part number</i>	<i>Qty</i>	<i>Description</i>
1	MED2000	1	Bracket
2	MED3100-01	1	Plate
3	HW069	1	Hub sleeve 16mm
4	100 400 084	1	Spacer
5	100 400 083	1	Spacer
6	100 400 001	1	Spacer
7	100 400 004	1	Spacer
8	XSM8X45	1	Screw round M8 x 45
9	XSM8ML	1	Lock nut M8
10	100 400 017	1	Spacer
11	MED3100-02	1	Plate
12	405242	1	Locks washer M16
13	MED3100-03	2	Spacer plate
14	MED3100-04	2	Spacer plate

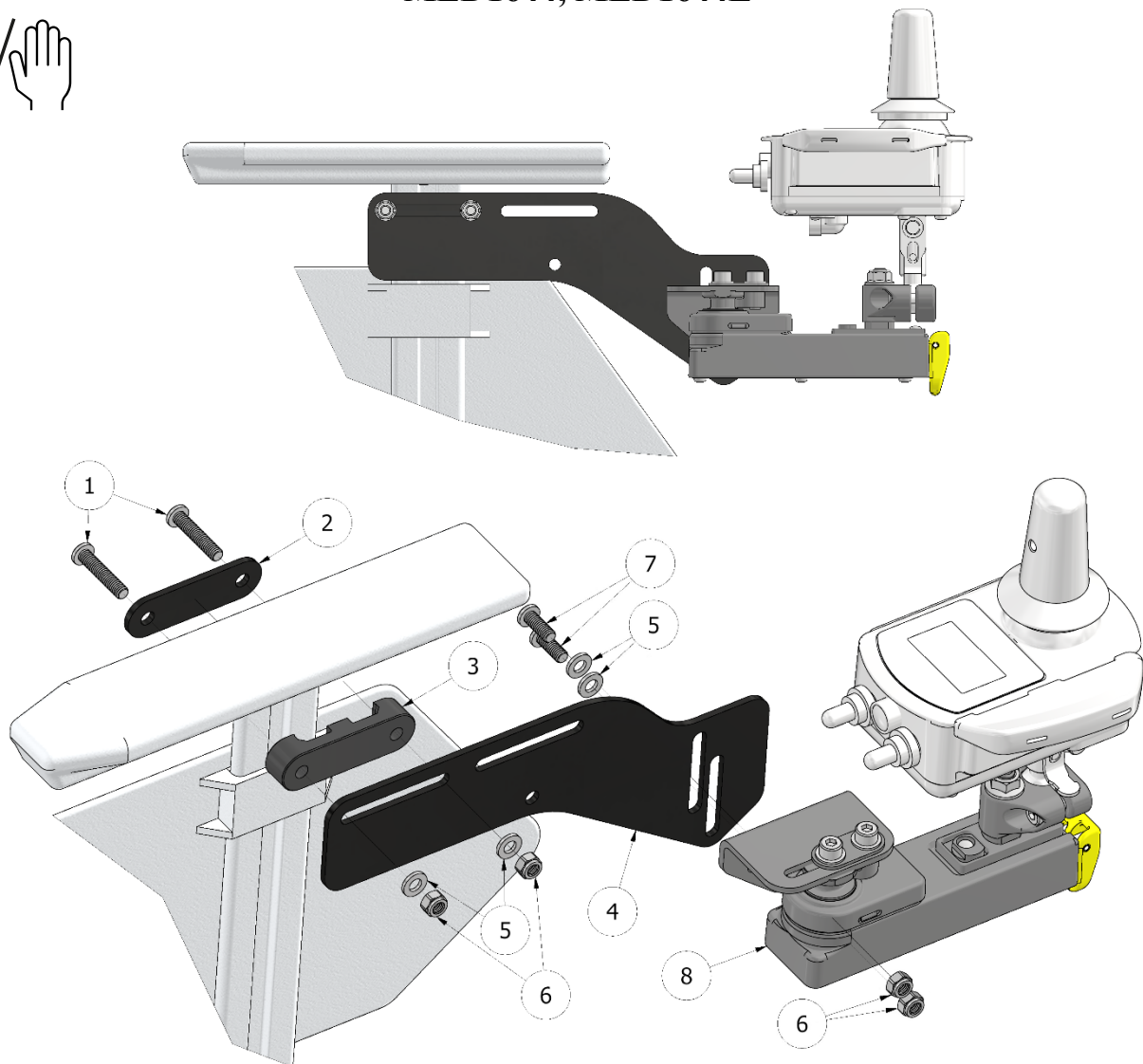
#### 6. Assemble the back placed battery bag.










## MED1348, MED1348L



1	XSM6X30	2		
2	MED1547	1		
3	MED4078	1		
4	MED1501	1		(MED1348)
4	MED1482	1		(MED1348L)
5	XSM6BR	4		
6	XSM6ML	4		
7	XSM6X16	2		
8	XOC-48160-B0	1		

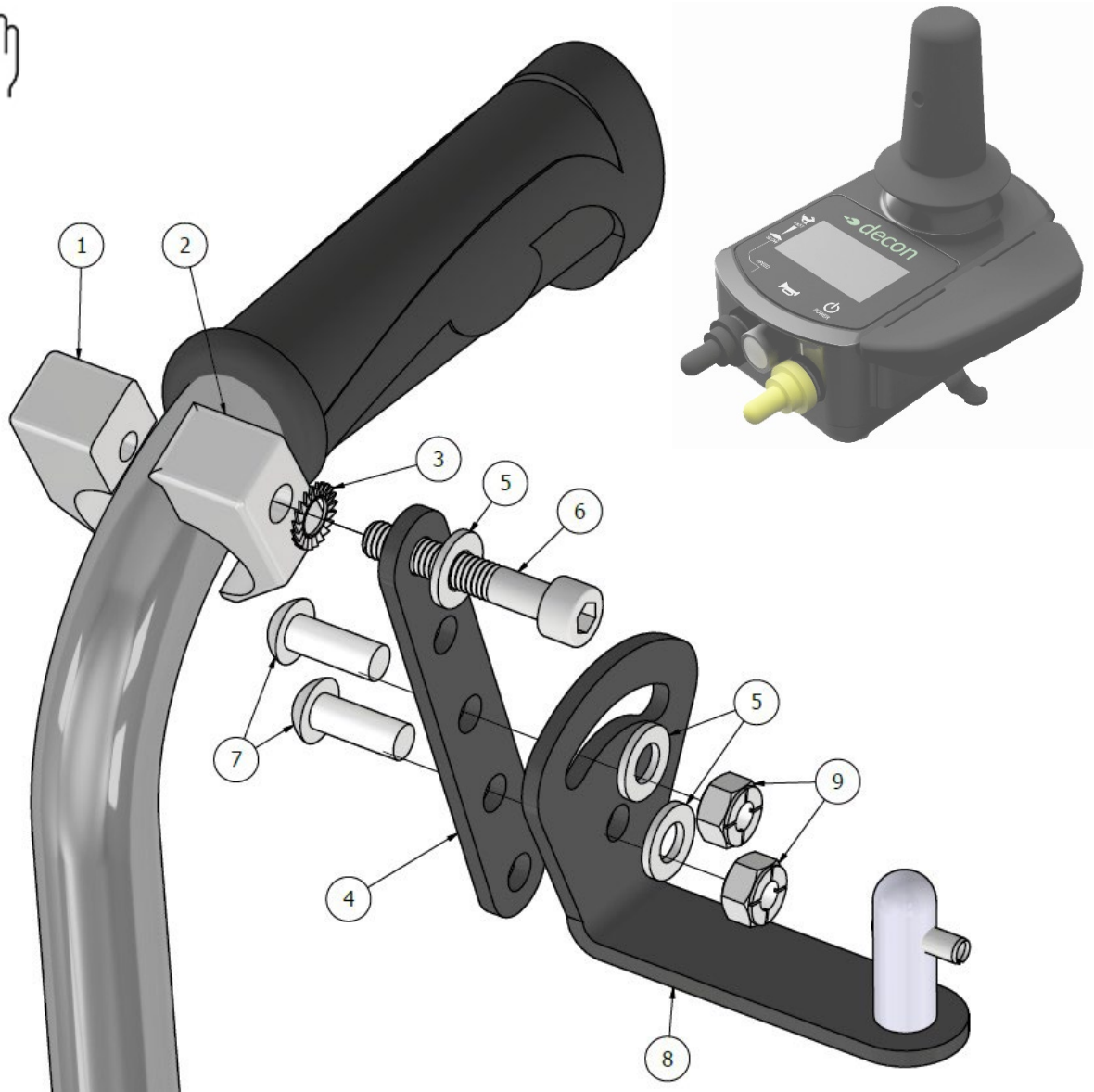
## MED1644, MED1644L












1	XSM6X30	2		
2	MED1547	1		
3	MED4078	1		
4	MED1501	1		(MED1644)
4	MED1482	1		(MED1644L)
5	XSM6BR	4		
6	XSM6ML	4		
7	XSM6X16	2		
8	X0F-48160-D00	1		

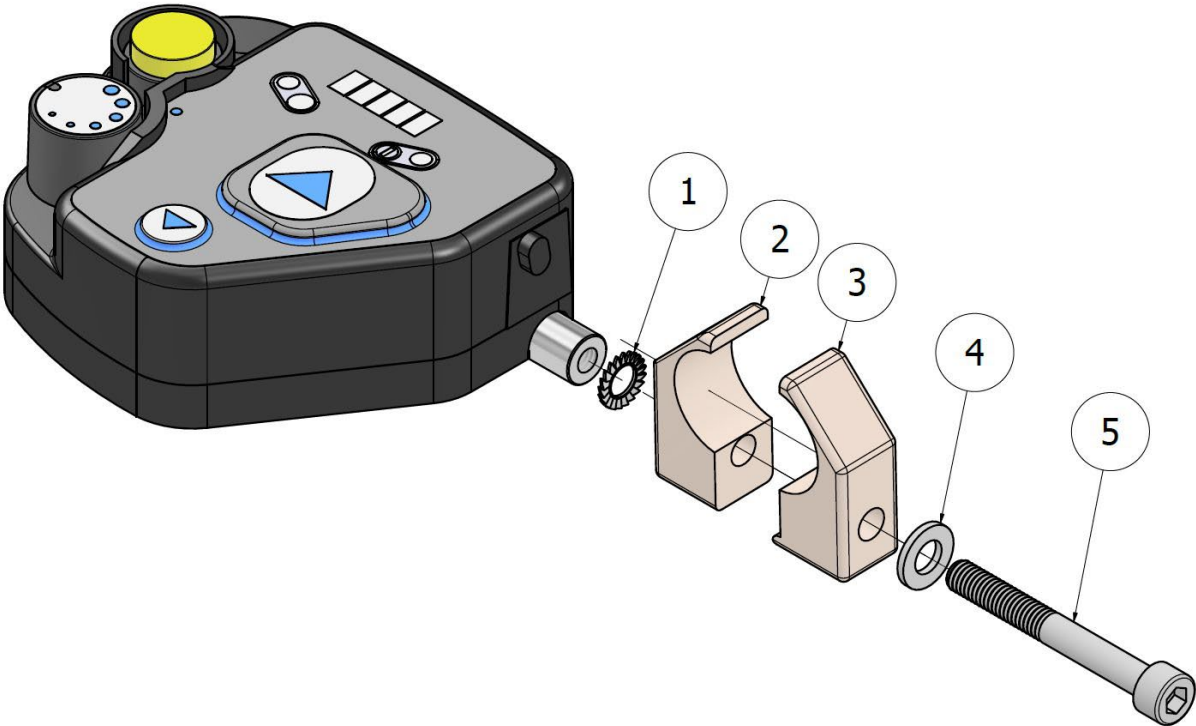







## MED1356



1	XA2-2612K-00	1	
2	XA2-2612E-00	1	
3	XSM6BRTG	1	
4	MED1317	1	
5	XSM6BR	3	
6	MC6SM6X35	1	
7	XSM6X16	2	
8	MED1316	1	
9	XSM6ML	2	

MED1218



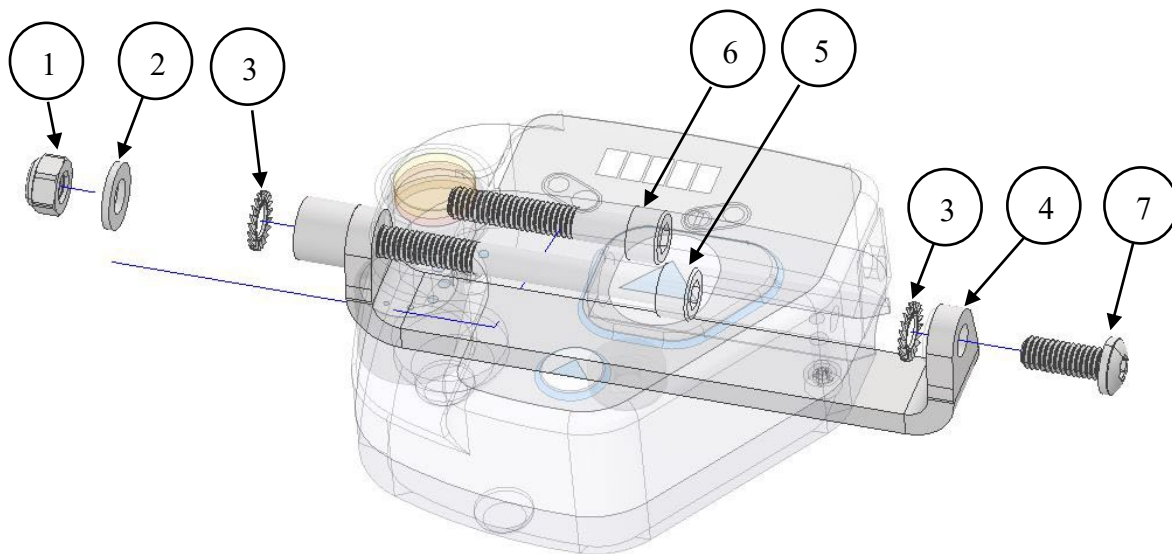
1	XSM6BRTG	1	
2	XOD-2612K-00	1	
3	XA2-2612E-00	1	
4	XSM6BR	1	
5	MC6SM6X50	1	



MED1218 + MED1643

## MED1643

The attendant control is also possible to mount on the left side. For this you need MED1643 which is ordered separately.



Use either a bolt with position 4 or 5 depending on which clamp is mounted on the chair's handle tube. The shorter one fits the sheet metal clip and the threaded aluminum clip, the longer aluminum clip without threads.

Item No.	Part number	Qty	Description
1	XSM6M	1	Lock nut M6
2	XSM6BR	1	Plain washer M6
3	XSM6BRTG	2	Serrated lock washer M6
4	MED1640	1	Bracket attendant control left side
5	MC6SM6X60	1	Bolt M6x60
6	MC6SM6X35	1	Bolt M6x35
7	MC6SM6X16	1	Bolt M6x16

### Note!

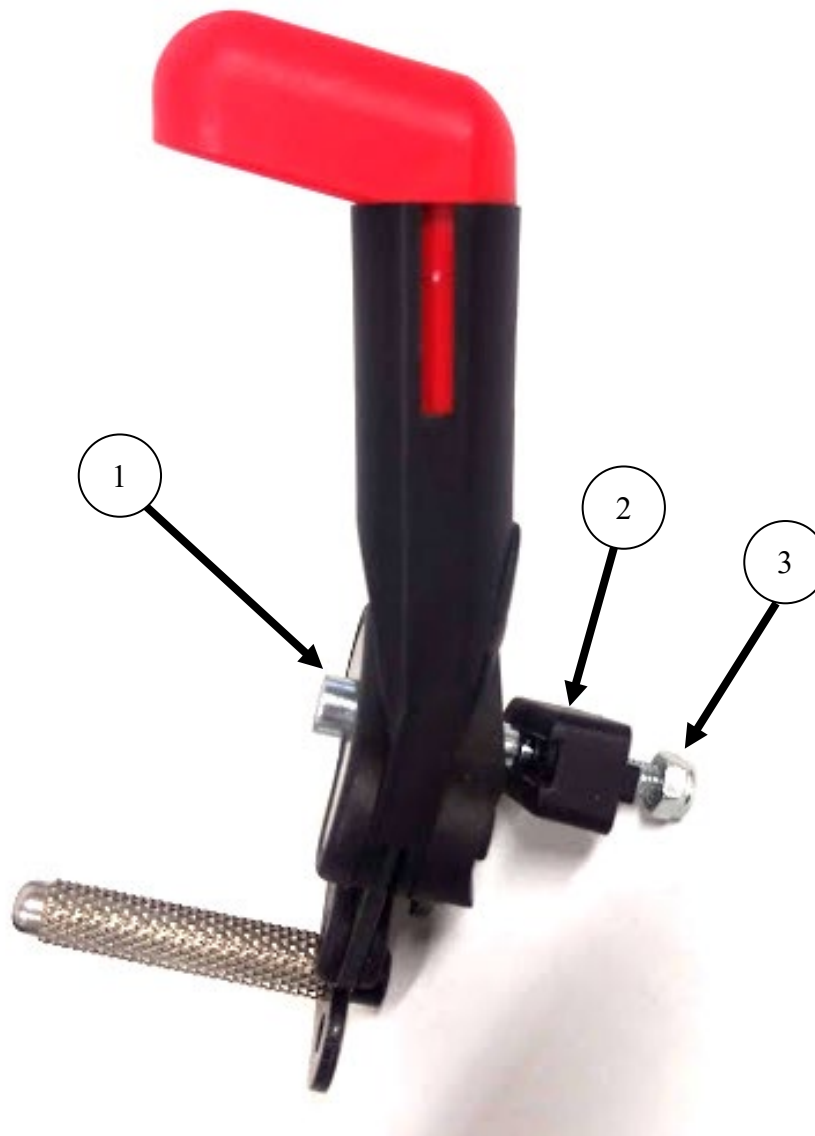
If you want to use original standard wheels, you have to change to 12.7 mm bearings in the wheels and a to a 12.7 mm QR-axle.

### Note!

Read the User manual before that you use the product. Do this and you get all information about the products warnings and notes for the operation.

### Brake adjustment

After mounting the E-Drive wheels, the brakes need to be adjusted. Remove and replace the screw with a longer type and mount spacer. Otherwise adjust according to Etac's manual.

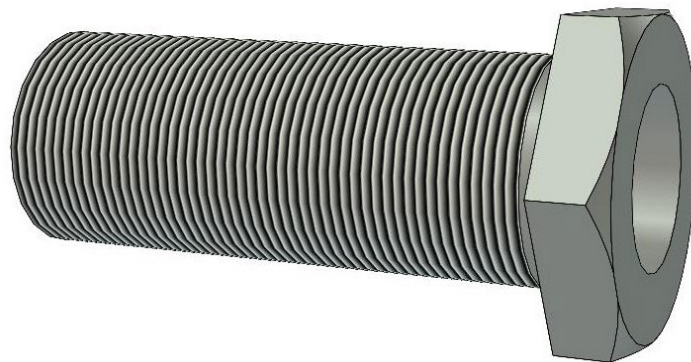


<i>Item No.</i>	<i>Part number</i>	<i>Qty</i>	<i>Description</i>
1	MC6SM6X65	1	Screw M6 x 65
2	50393	1	Spacer
3	XSM6ML	1	Locknut M6





M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm



M16x1	30 Nm
M18x1	40 Nm