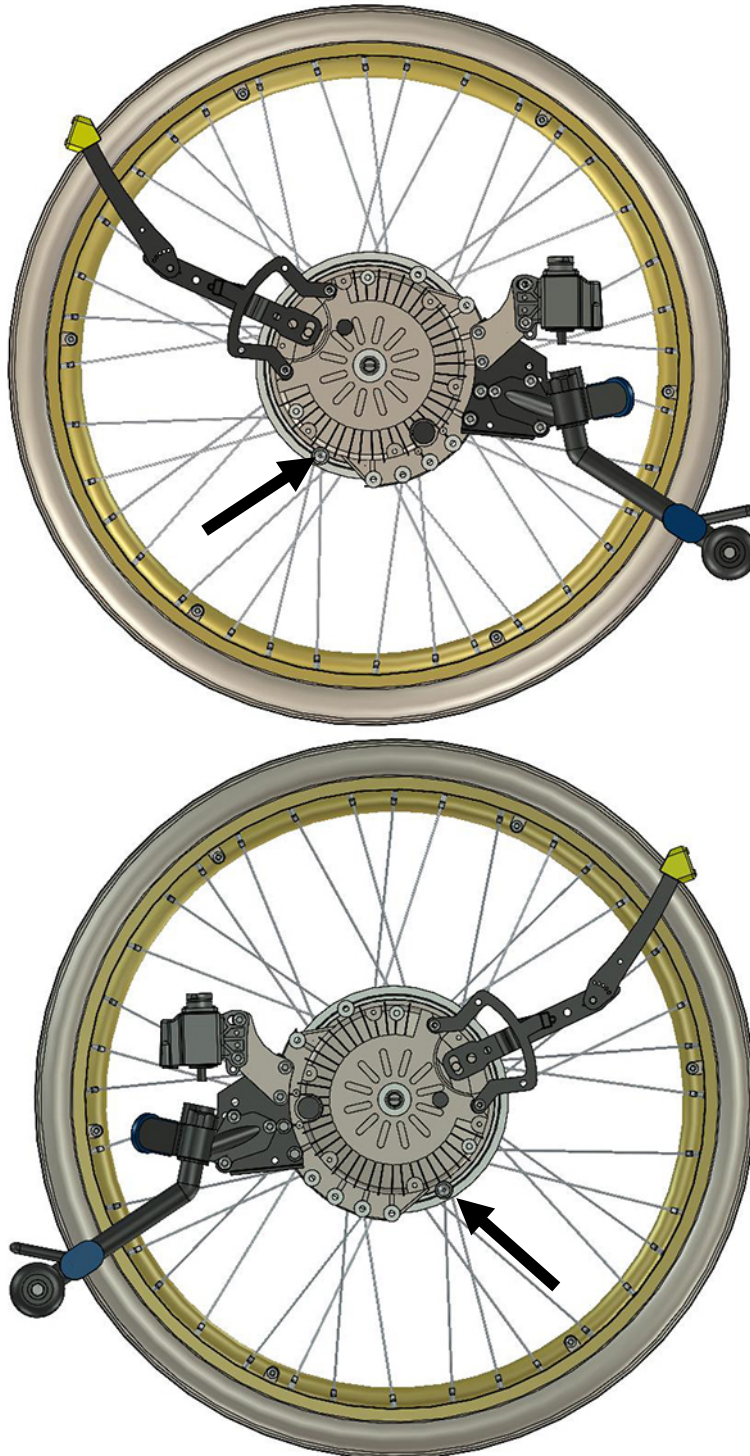


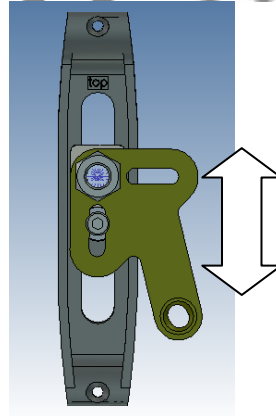
decon wheel

Assembly instructions for Otto Bock Avantgarde T, Ti 8.9, VR
MED3036

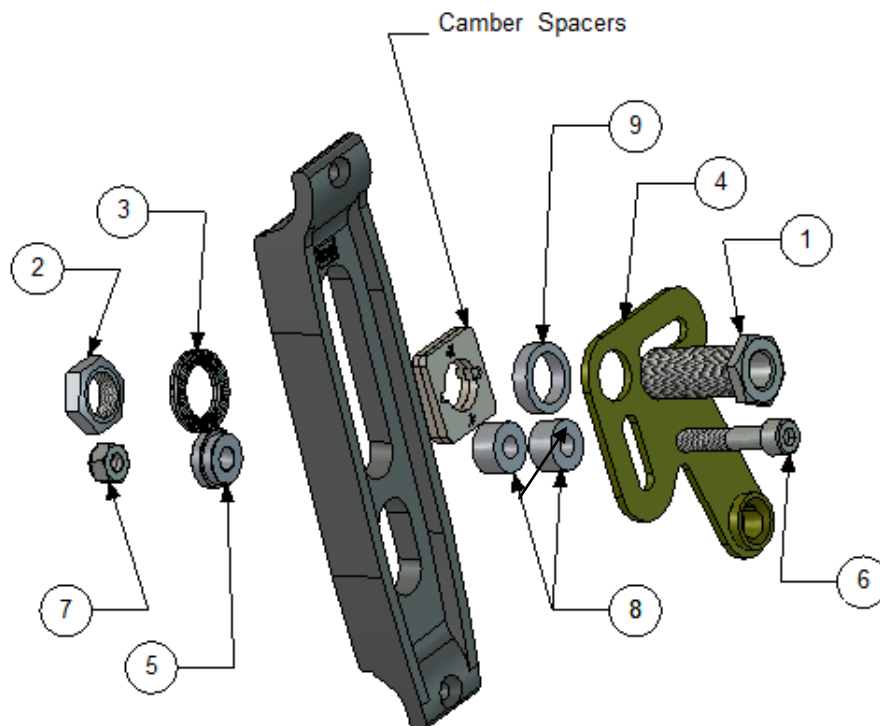
1. Remove wheels and sleeves on both sides.



2. Check the correct placement for the stop pin on the E-drive unit.



3. Placement for the adapter plate.



4. Assembly the plate (right side) according to picture.

5. Parts pair mountingset:

Item No.	Part Number	Qty	Description
1	HW084	1	Sleeve M18
2	XSM18M	1	Nut M18 x1
3	405241	1	Nordlock M18 Washer
4	MED2000	1	Bracket
5	100 400 008	1	Spacer
6	XSM8X40	1	Screw M8x40
7	XSM8ML	1	Locknut M8
8	100 400 027	2	Spacer
9	100 400 015	1	Spacer

6. Assembly the back placed battery bag.

Åtdragningsmoment / Tightening torque

Metrisk grovgängor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsor.
Sleeves.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm