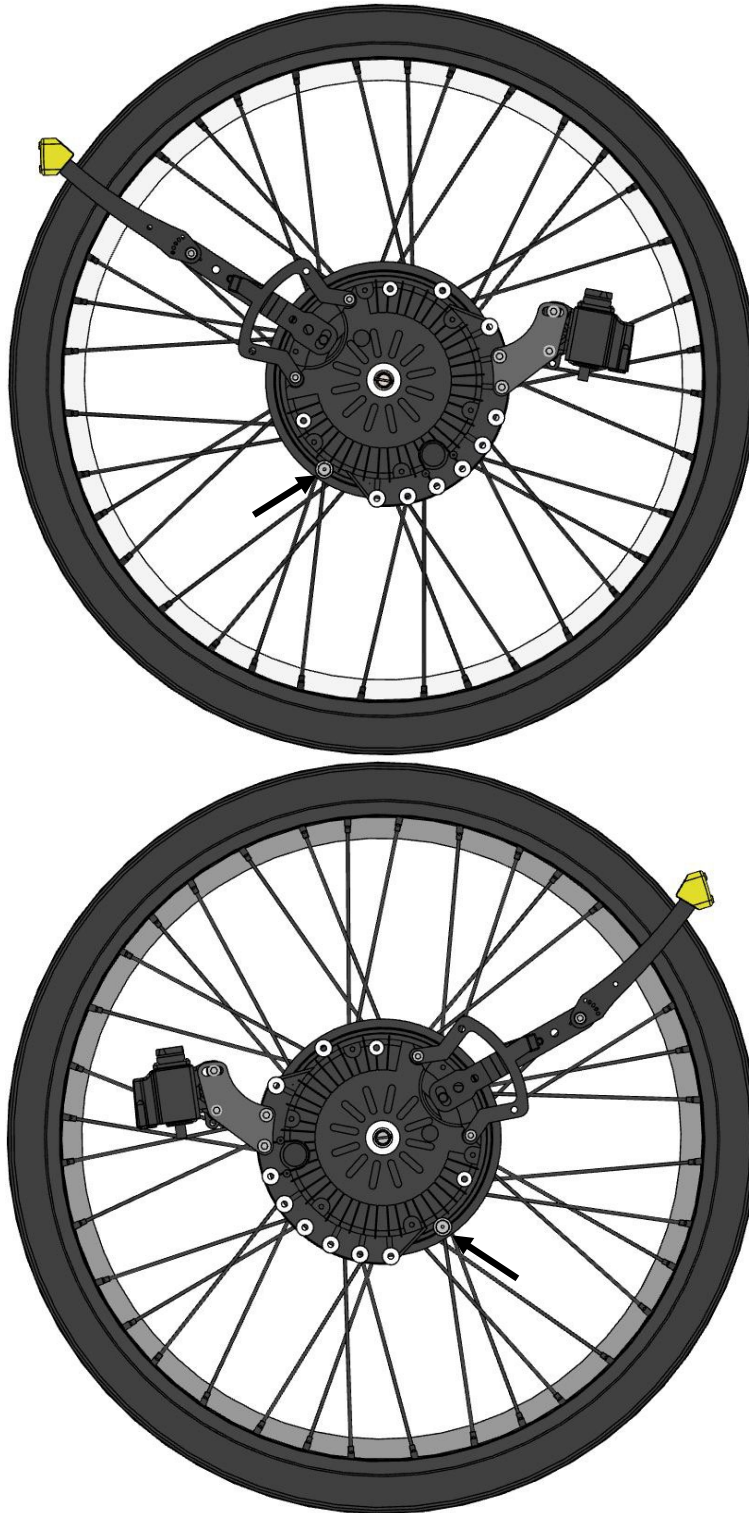


decon wheel

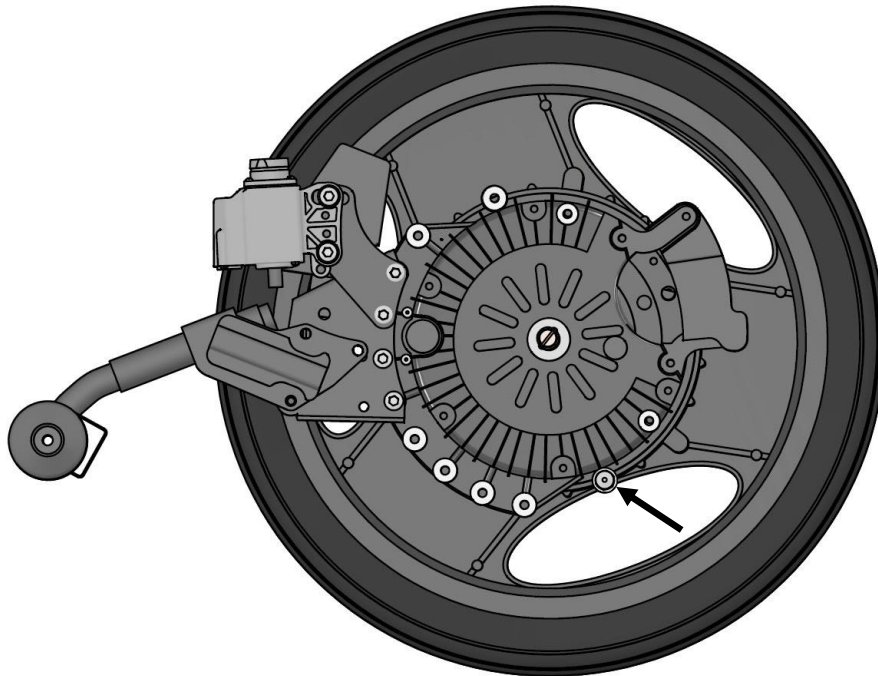
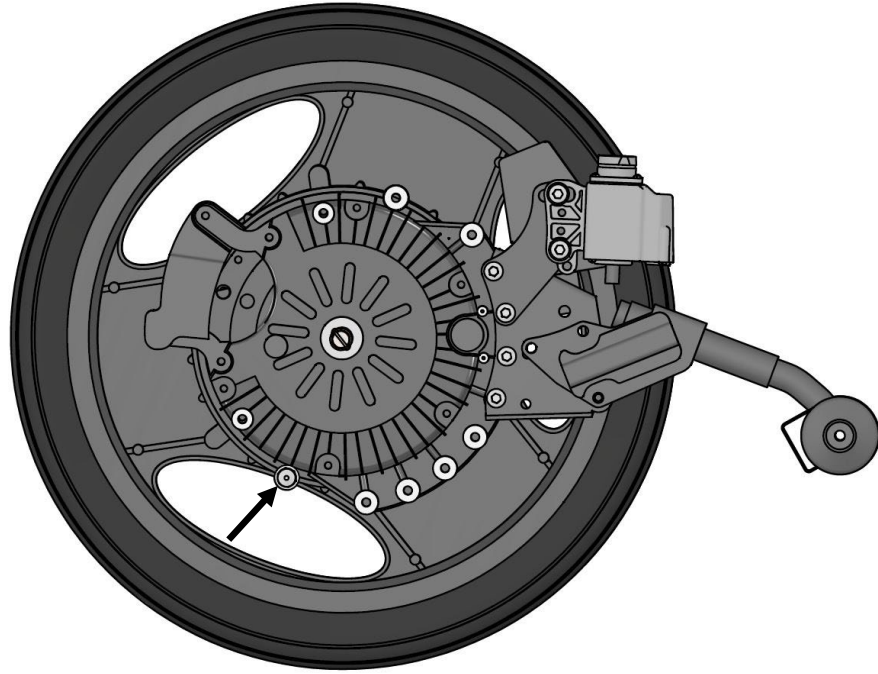
Assembly instructions for Rehatec Galileo
MED3300

1. Remove wheels and sleeves on both sides.

E-Drive 20"-24"



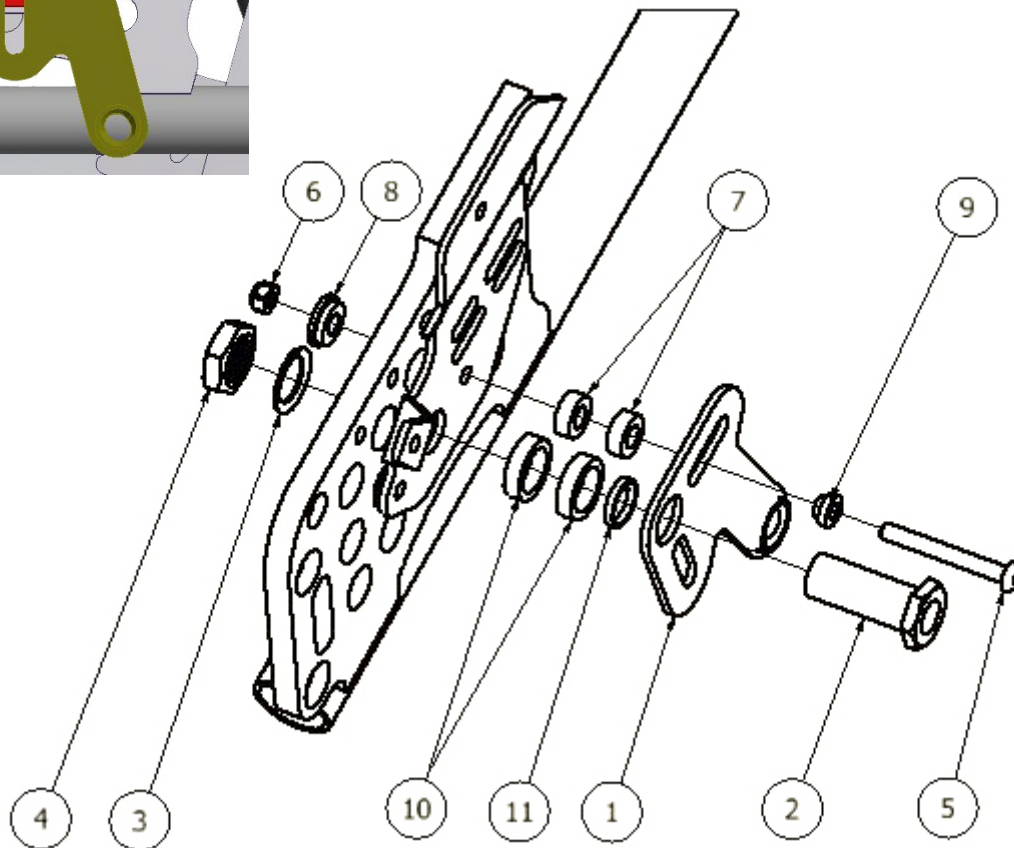
E-Drive 16"



2. Check the correct placement for the stop pin.



If this brake bracket is missing, spacers 100 400 002 and 100 400 005 do not have to be fitted.

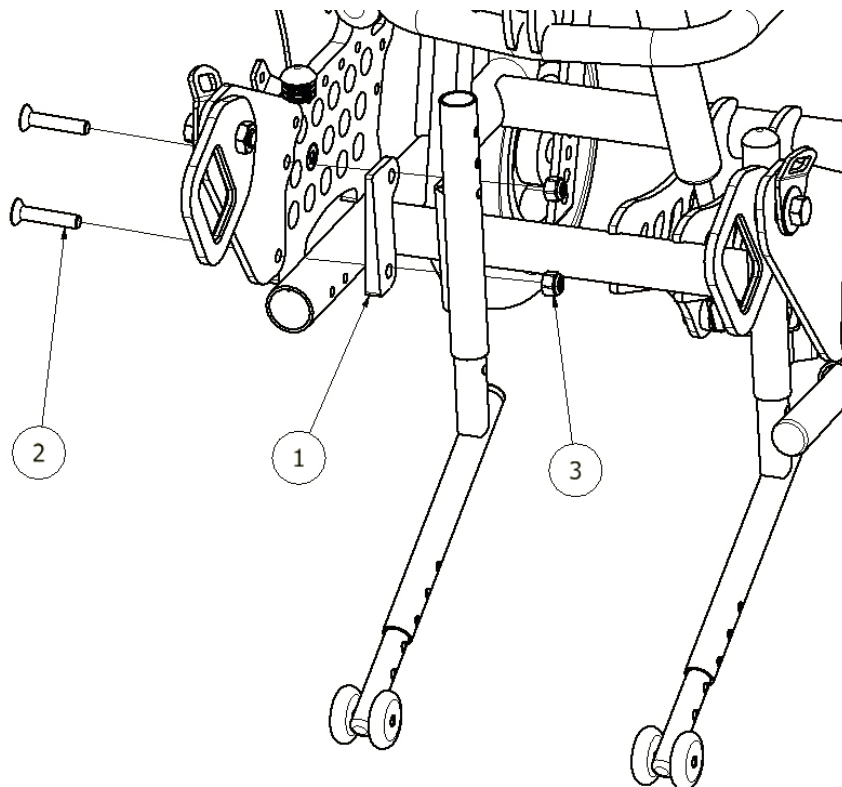


3. Assembly the plate (right side) according to picture.

Parts for right side:

<i>Item No.</i>	<i>Part Number</i>	<i>Qty</i>	<i>Description</i>
1	MED2000	1	Bracket
2	HW069	1	Sleeve
3	405242	1	Lock Washer M16
4	XSM16M	1	Nut M16 low
5	XSM6X50	1	Screw Rounded M6x50
6	XSM6ML	1	Lock Nut M6
7	100 400 002	2	Spacer
8	100 400 007	1	Spacer
9	100 400 020	1	Spacer
10	100 400 005	2	Spacer
11	100 400 017	1	Spacer

Anti-tip devices



4. You must place the left anti-tip device on the right side and vice and versa.

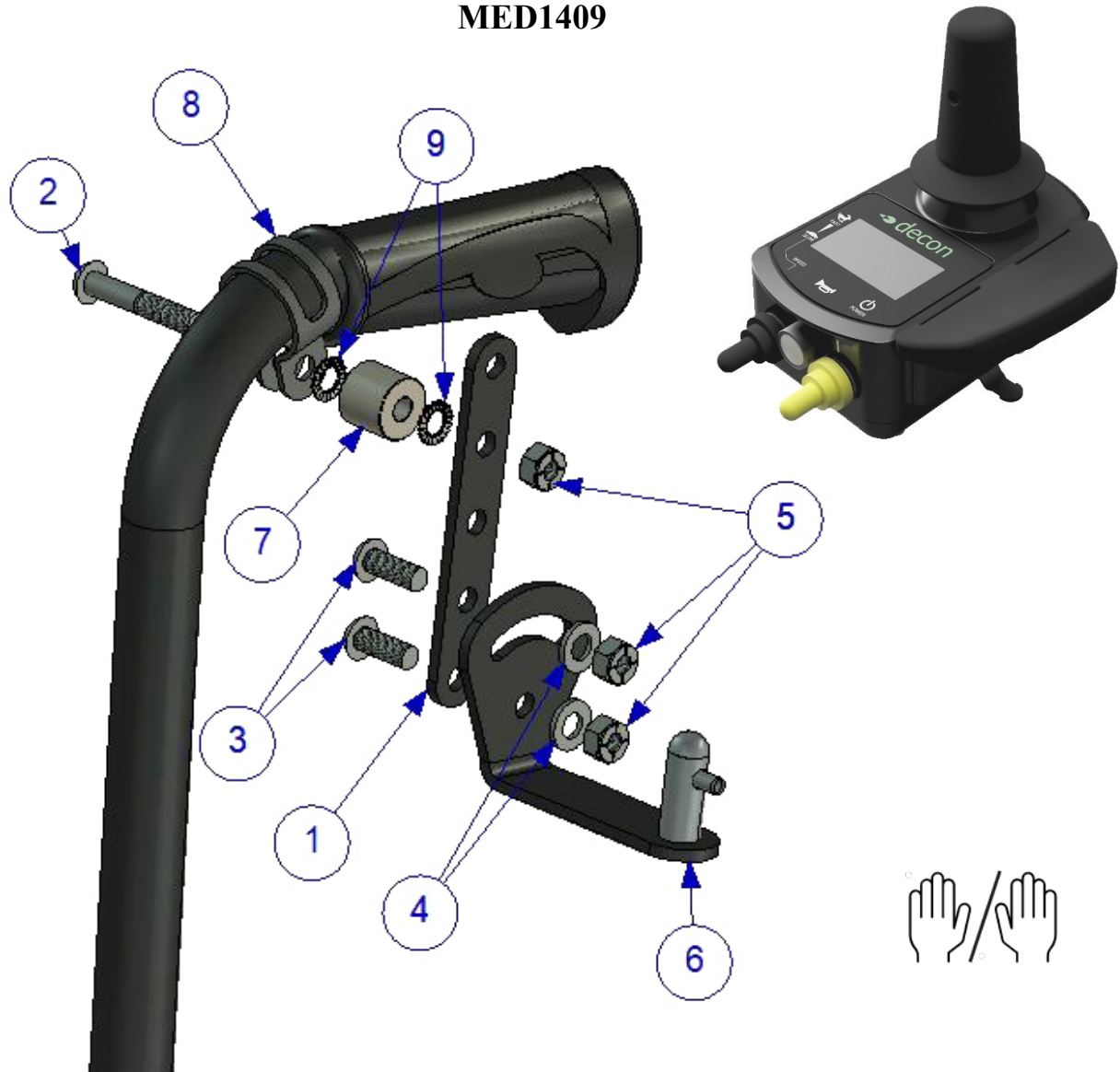
Parts for one side.

<i>Item No.</i>	<i>Part Number</i>	<i>Qty</i>	<i>Description</i>
1	340009	1	Spacer
2	XSFM8X40	2	Screw Countersunk M8x40
3	XSM8ML	2	Lock Nut M8



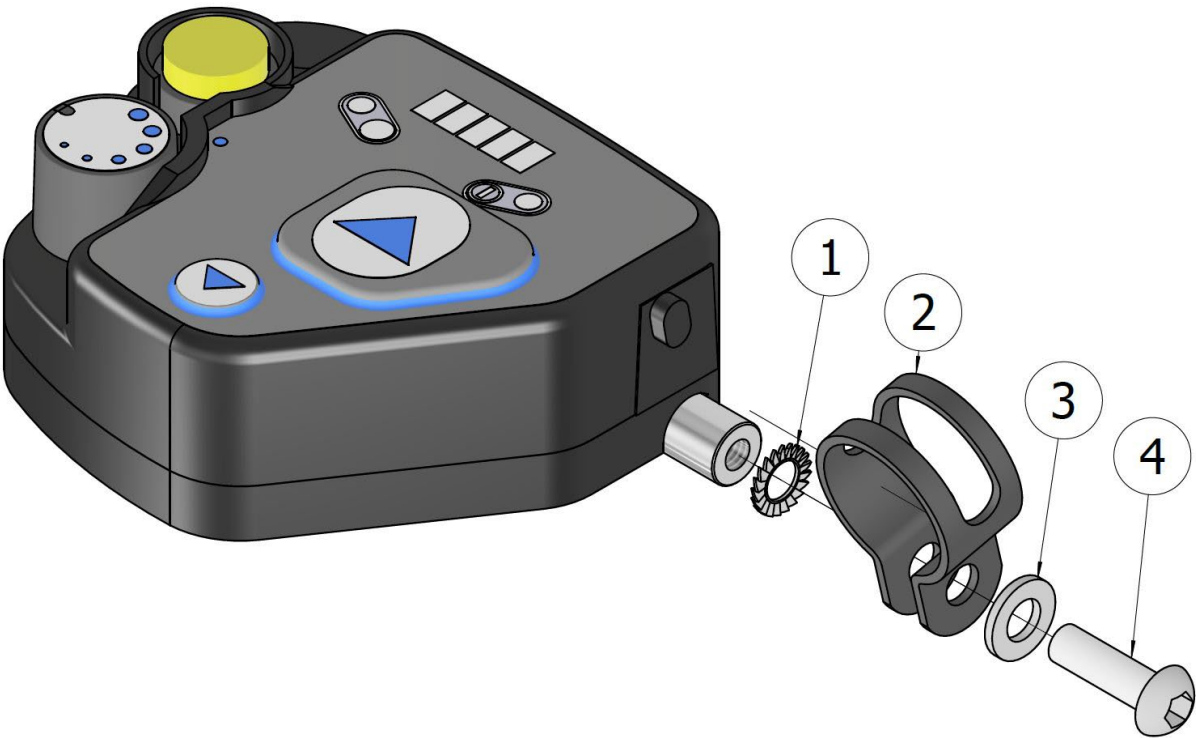
5. Assemble the back rested battery bag on the wheelchair.

MED1409



1	MED1317	1	
2	XSM6X35	1	
3	XSM6X16	2	
4	XSM6BR	2	
5	XSM6ML	3	
6	MED1316	1	
7	100 400 044	1	
8	Xklamma2	1	
9	XSM6BRTG	2	

MED1252



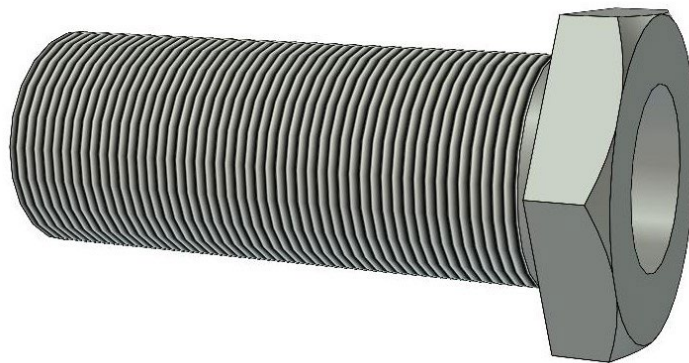
1	XSM6BRTG	1	
2	Xklamma2	1	
3	XSM6BR	1	
4	XSM6X20	1	



MED1252 + MED1643



M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm



M16x1	30 Nm
M18x1	40 Nm