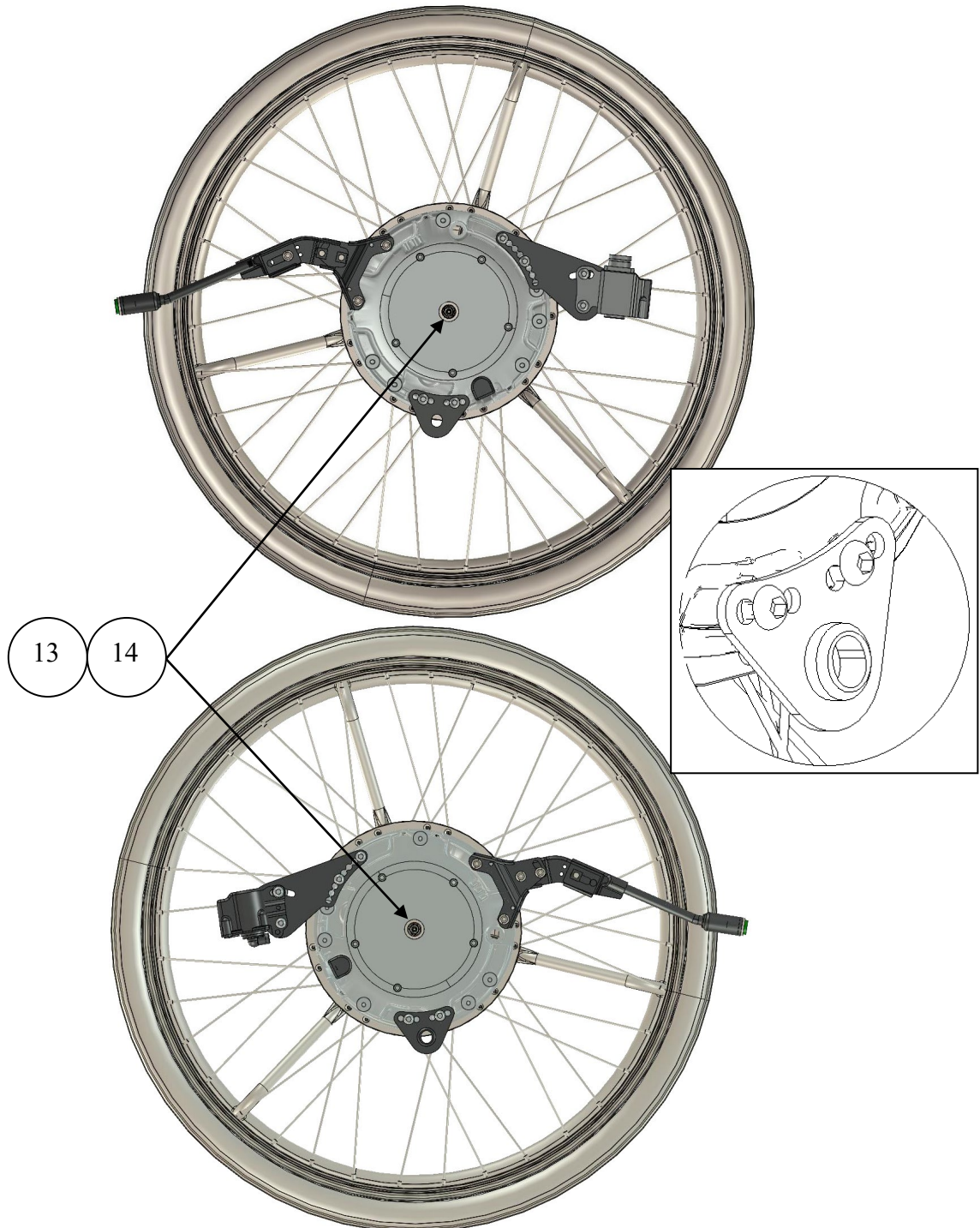
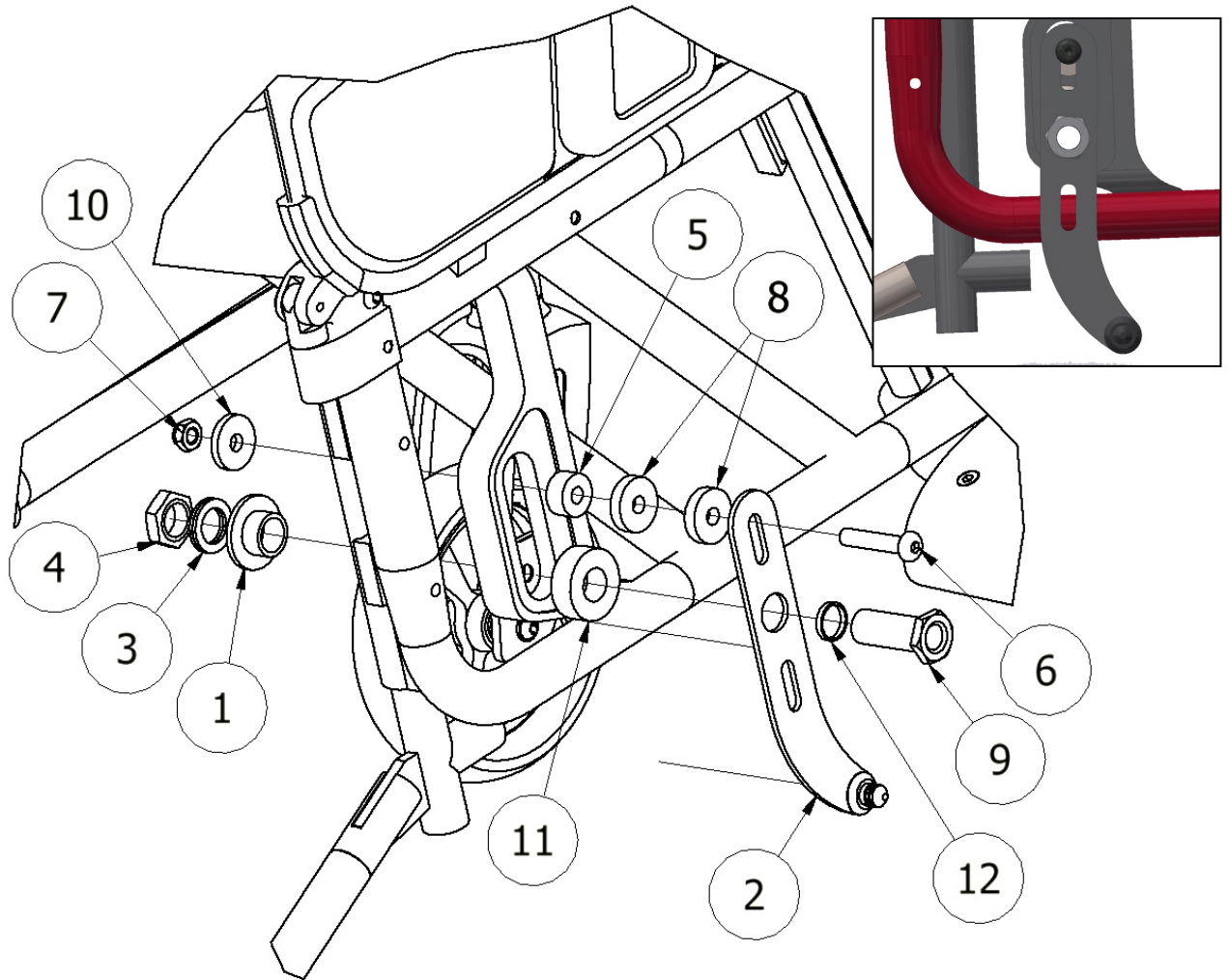


Assembly instructions for Avantgarde 4 DV MEM6343 and MEM6344

1. Remove the wheels.



2. Check the correct placement for the eMove with axle $\varnothing 12,0 \times 51$ with
Part number: XOE-2530E-B0 and Spacers with Part number: XOE-25383-00



Parts for right side mounting:

ITEM	PART NUMBER	QTY	DESCRIPTION
1	100 400 088	1	Spacer
2	310019R	1	Bracket Right side
3	405239	1	Nordlock Washer M16
4	XSM16M	1	Nut M16 low
5	100 400 089	1	Spacer
6	XSM8X40	1	Screw M8 x 40
7	XSM8ML	1	Lock Nut M8
8	100 400 012	2	Spacer
9	HW063	1	Sleeve
10	100 400 011	1	Spacer
11	100 400 096	1	Spacer
12	100 400 017	1	Spacer
13	XOE-25383-00	1	Spacer 12,7
14	93440-120520	1	Circlip

Note! If you only order the mounting set, the axle, axle spacer and the circlip **are not included**, for replacement see the service manual.

3. Assemble the back placed battery bag.