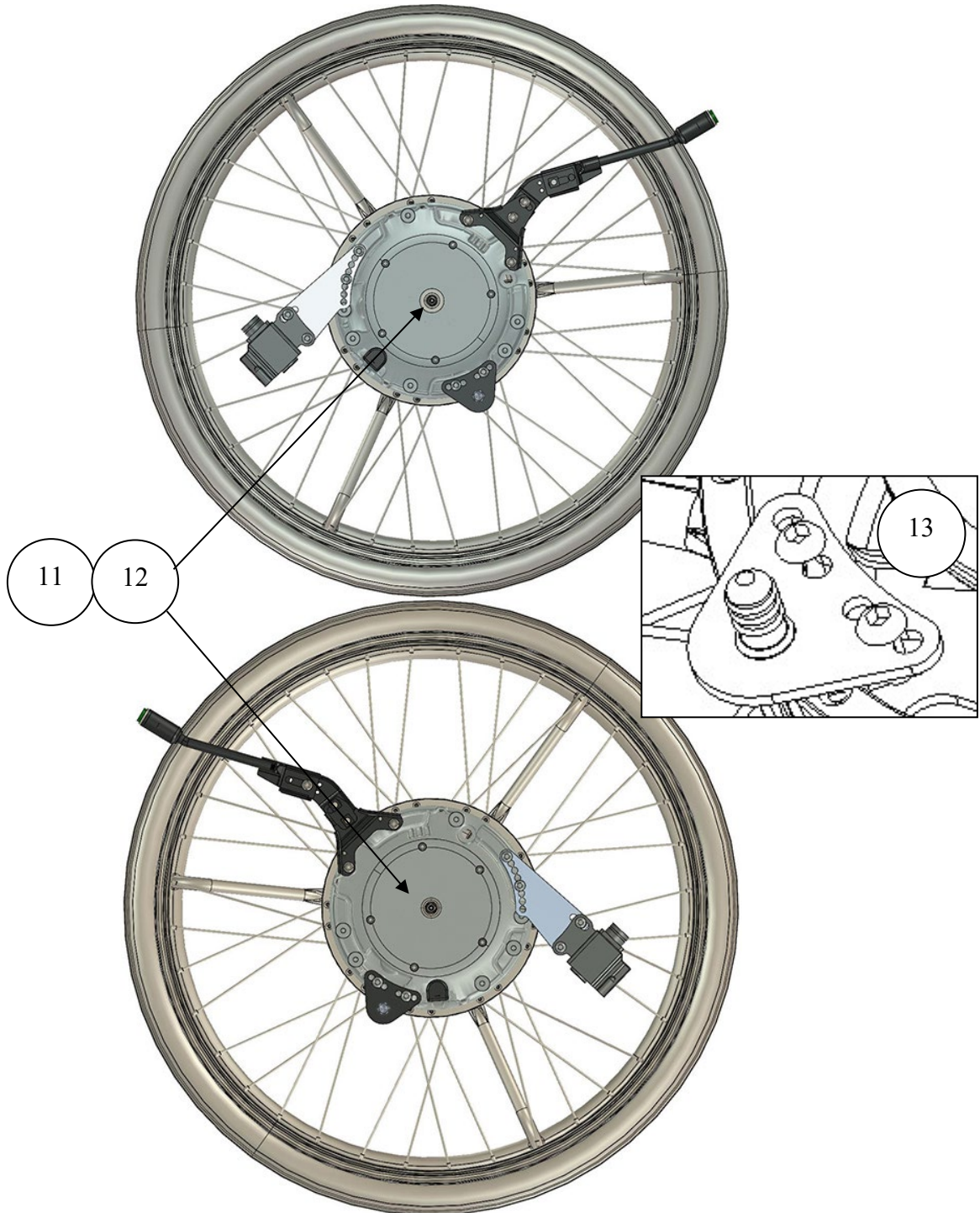


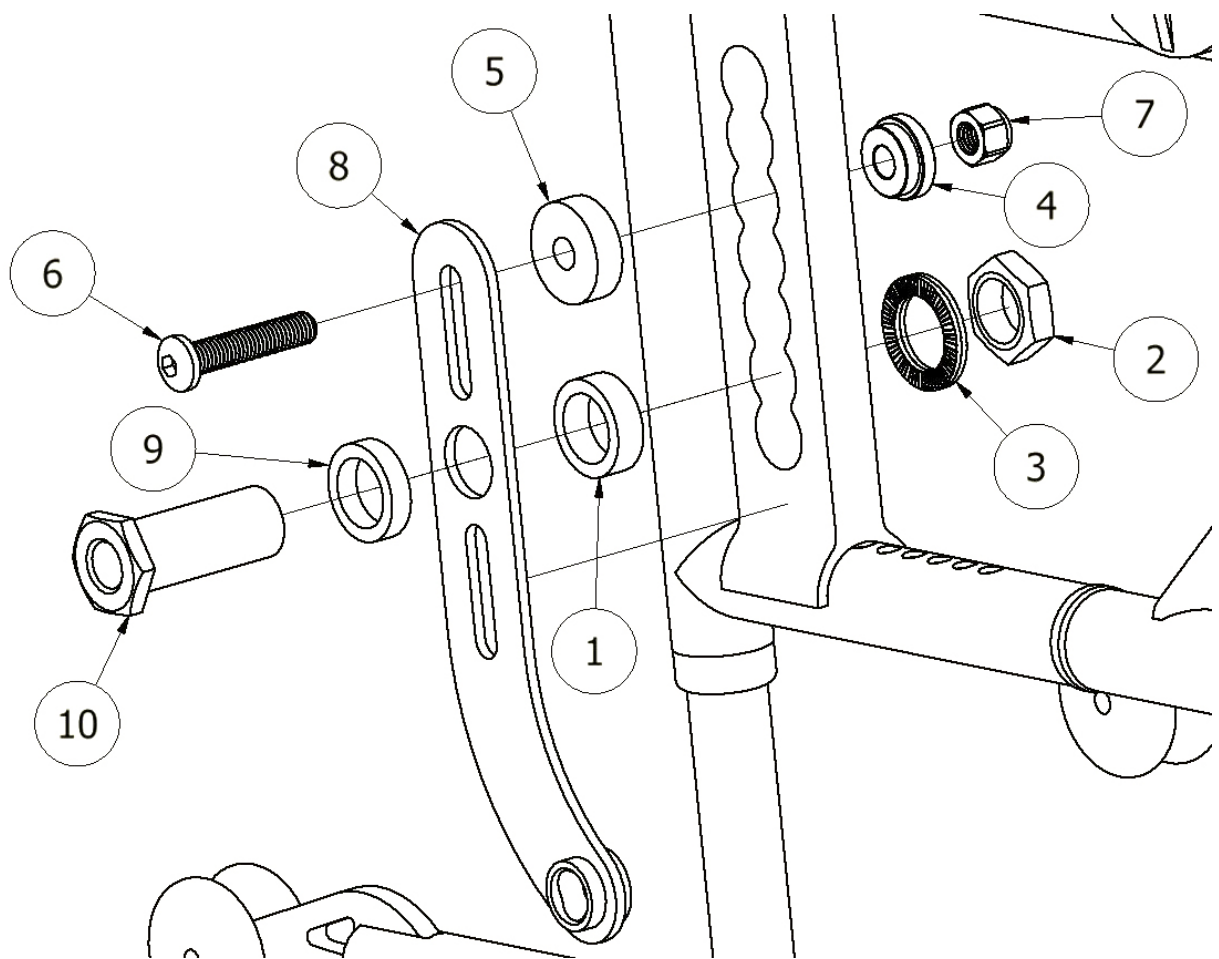
Assembly instructions for Meyra SMART f/s MEM6341P and MEM6342P

1. Be sure to mount the wheelchair's original anti-tip protection.
2. Dismantle the wheels and hub sleeves on both sides.



Prepare the wheel as shown above with the following:

- Axle Ø12 x 51 with Detail Number: XOE-2530E-B0
- Spacers with Detail Number: XOE-25383-00
- Stop pins are assembled with Part Number: 320003.



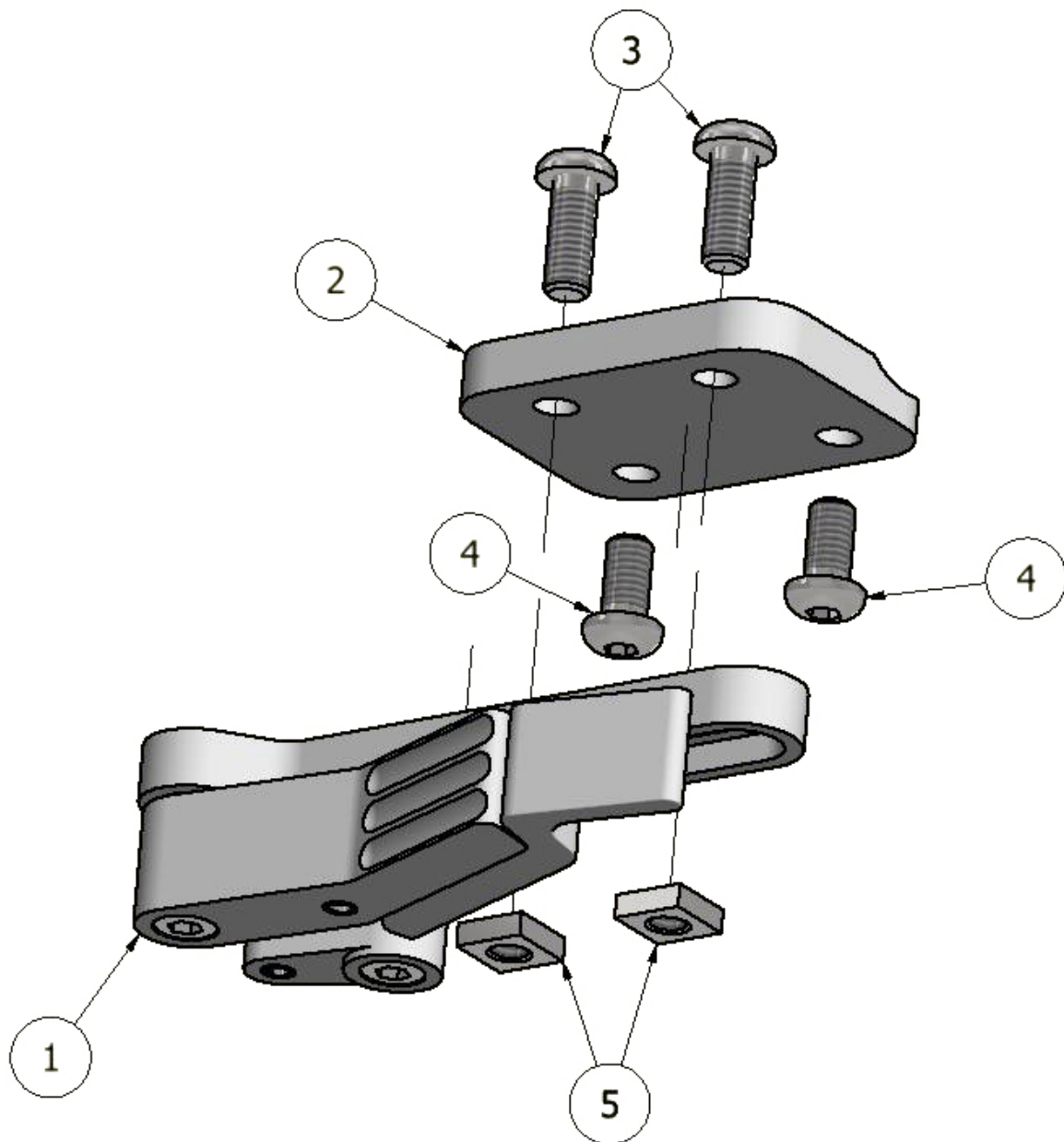
3. See pictures showing mounting of the bracket on the right side.
For assembly on one the right side, the following parts must be used.

Item No.	Part Number	Qty	Description
1	100 400 016	1	Spacer
2	XSM18M	1	Nut M18 Low
3	405241	1	Nordlock Washer M18
4	100 400 008	1	Spacer
5	100 400 013	1	Spacer
6	XSM8X40	1	Screw Rounded M8 x 40
7	XSM8ML	1	Lock Nut M8
8	310045	1	Bracket
9	100 400 015	1	Spacer
10	HW092	1	Sleeve M18 extended
11	XOE-25383-00	1	Spacer
12	93440-120520	1	Circlip

Note! If you only order the mounting set, the axle, axle spacer and the circlip **are not included**, for replacement see the service manual.

4. Install the rear mounted battery bag.

Brake Assembly for SMARTf



Item No.	Part Number	Qty	Description
1	Right brake	1	Right brake NOT INCLUDED
2	310047	1	Brake plate
3	XSM6x16	2	Screw Rounded M6 x 16
4	XSM6x12	2	Screw Rounded M6 x 12
5	AS 1474 - M6	2	Square Nut

Åtdragningsmoment / Tightening torque

Metrisk grovgängor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsor.
Hubsleevers.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm