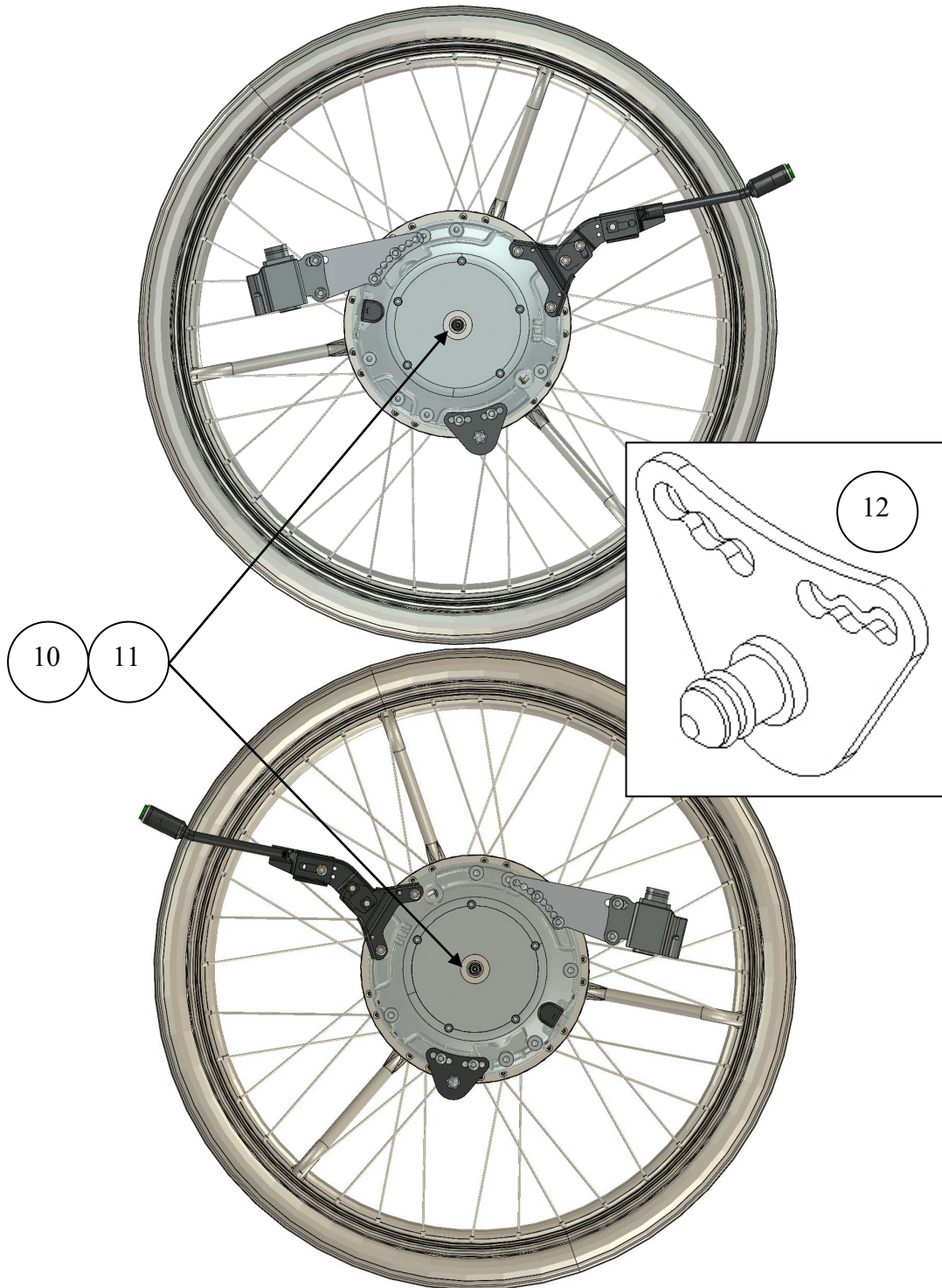
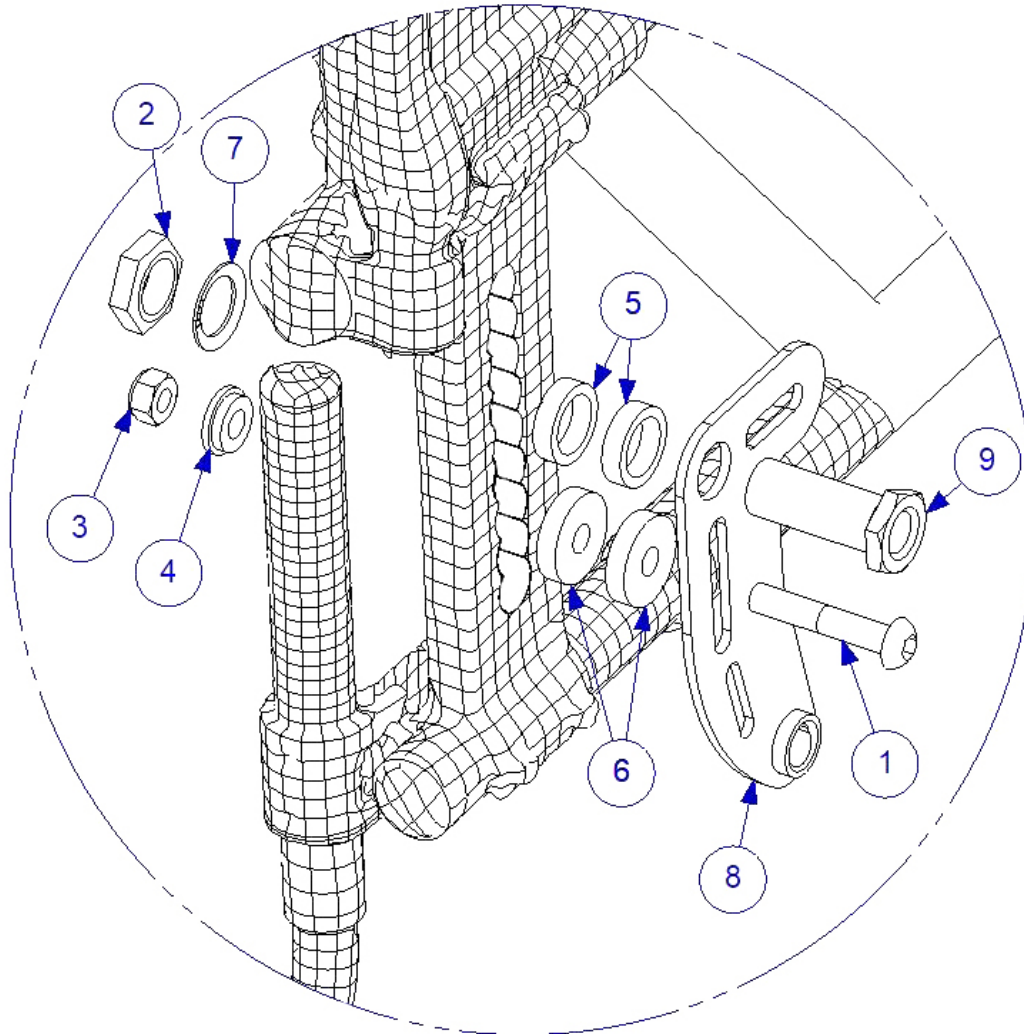


**Assembly instructions for Meyra
Avanti Pro 1.735, Avanti 1.736, Basic 1.751
MEM6201P and MEM6202P**

1. Remember to assemble the wheelchairs original anti tip devices.
2. Remove wheels and hub sleeves on both side of the wheelchair.



3. Check the correct placement for the eMove, and that it is axle $\varnothing 12,0 \times 51$ with Part Number: XOE-2530-BO and Spacer with Part Number: XOE-25383-00 and Stop pins are assembled with Part Number: 320003.



4. Assemble the bracket according to pictures on top.

Parts for right side mounting:

Item No.	Part Number	Qty	Description
1	XSM8X45	1	Screw M8 x 45
2	XSM16M	1	Nut M16
3	XSM8LM	1	Locknut M8
4	100 400 007	1	Spacer
5	100 400 005	2	Spacer
6	100 400 012	2	Spacer
7	405242	1	Lock Washer M16
8	310022	1	Bracket
9	HW063	1	Sleeve
10	XOE-25383-00	1	Spacer
11	93440-120520	1	Circlip
12	320003	1	Stop Pin

Note! If you only order the mounting set, the axle, axle spacer and the circlip **are not included**, for replacement see the service manual.

5. Assemble the back placed battery bag.

Åtdragningsmoment / Tightening torque

Metrisk grovgängor, stål.
Metric coarse threads, steel.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M3	1,2 Nm
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	50 Nm
M12	85 Nm

Navhylsor.
Sleeves.

<i>Gänga / Thread</i>	<i>Åtdragningsmoment / Tightening torque</i>
M16x1	30 Nm
M18x1	40 Nm