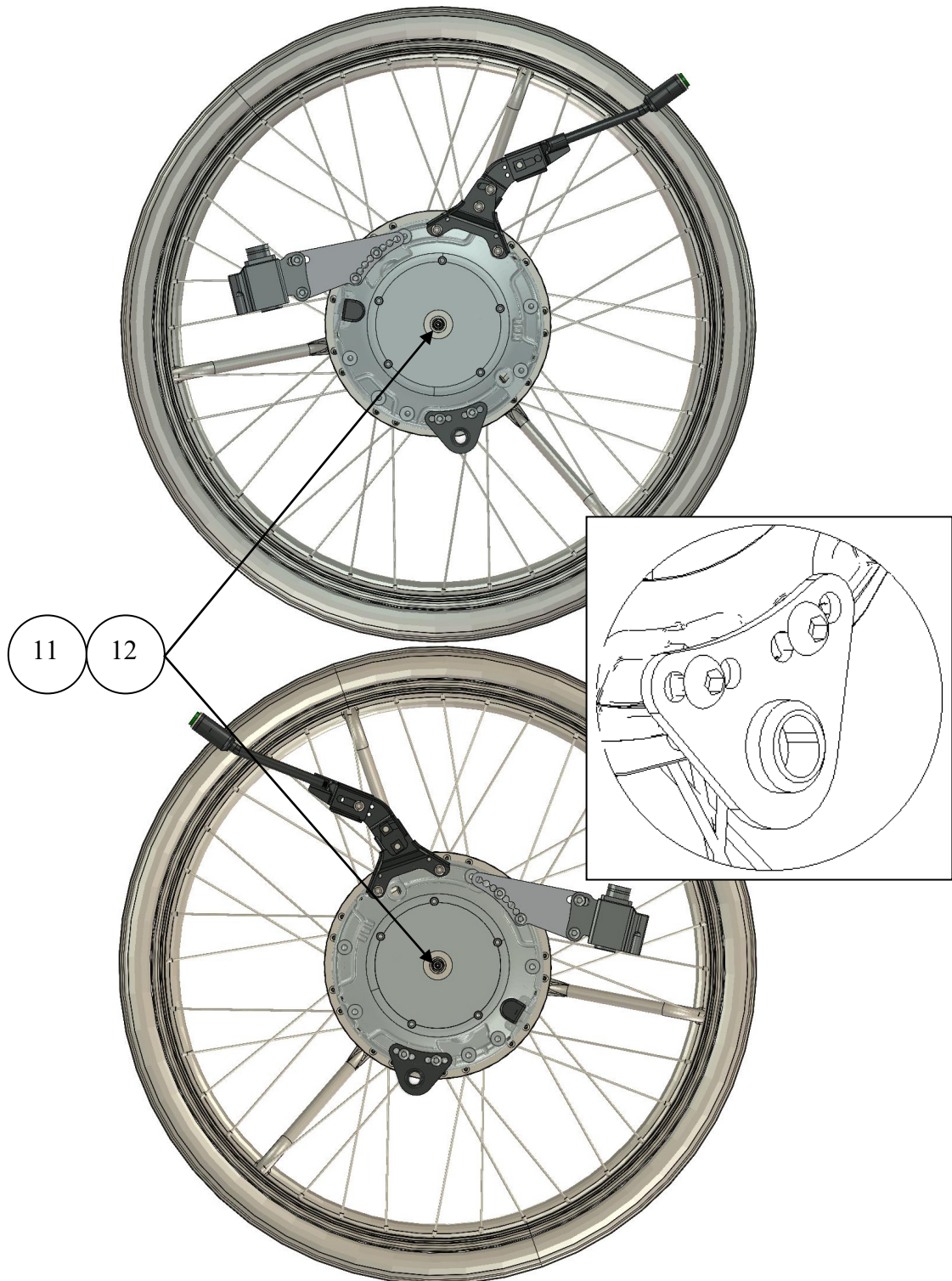


Assembly instructions for Avantgarde T, Ti 8.9, VR MEM6079 and MEM6080

1. Remove wheels and brakes.



2. Check the correct placement for the eMove, and that it is axle $\text{Ø}12,7 \times 51$ with Part Number: XOE-2530E-CO and Spacer with Part Number: XOC-25383-00.



3. Assembly the plates according to pictures.

Parts for right side mounting:

Item No.	Part Number	Qty	Description
1	XSM18M	1	Nut M18 x1
2	405241	1	Nordlock Washer M18
3	100 400 008	1	Spacer
4	XSM8X45	1	Screw M8 x 45
5	XSM8ML	1	Lock Nut M8
6	100 400 027	2	Spacer
7	100 400 015	1	Spacer
8	405240	1	Nordlock Washer M18
9	HW084	1	Hub sleeve M18X1
10	XOE-22294-10	1	Right Bracket Hole 18
11	XOC-25383-00	1	Spacer 12,7
12	93440-120520	1	Circlip

Note! If you only order the mounting set, the axle, axle spacer and the Circlip **are not included**, for replacement see the service manual.

4. Assemble the back placed battery bag.