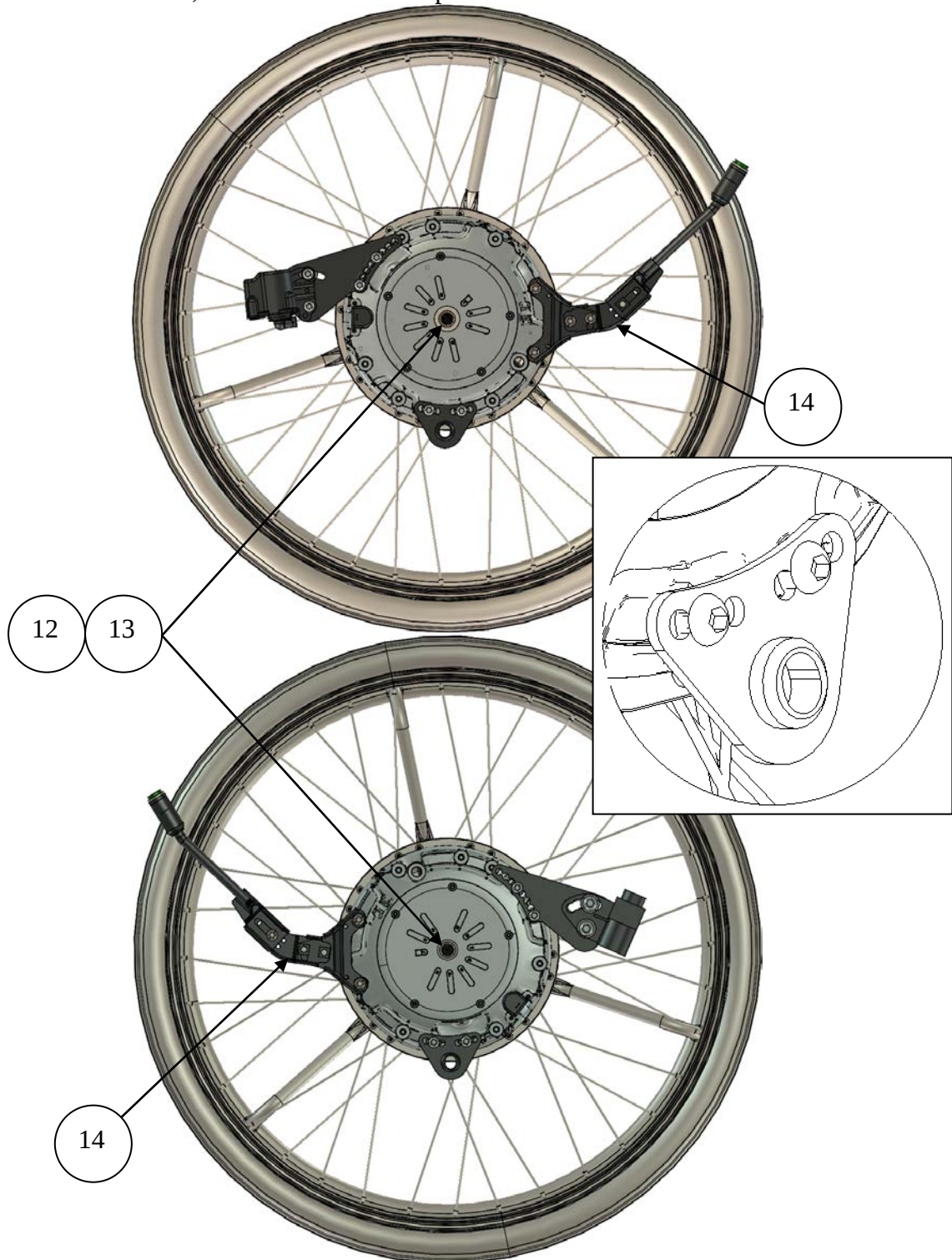
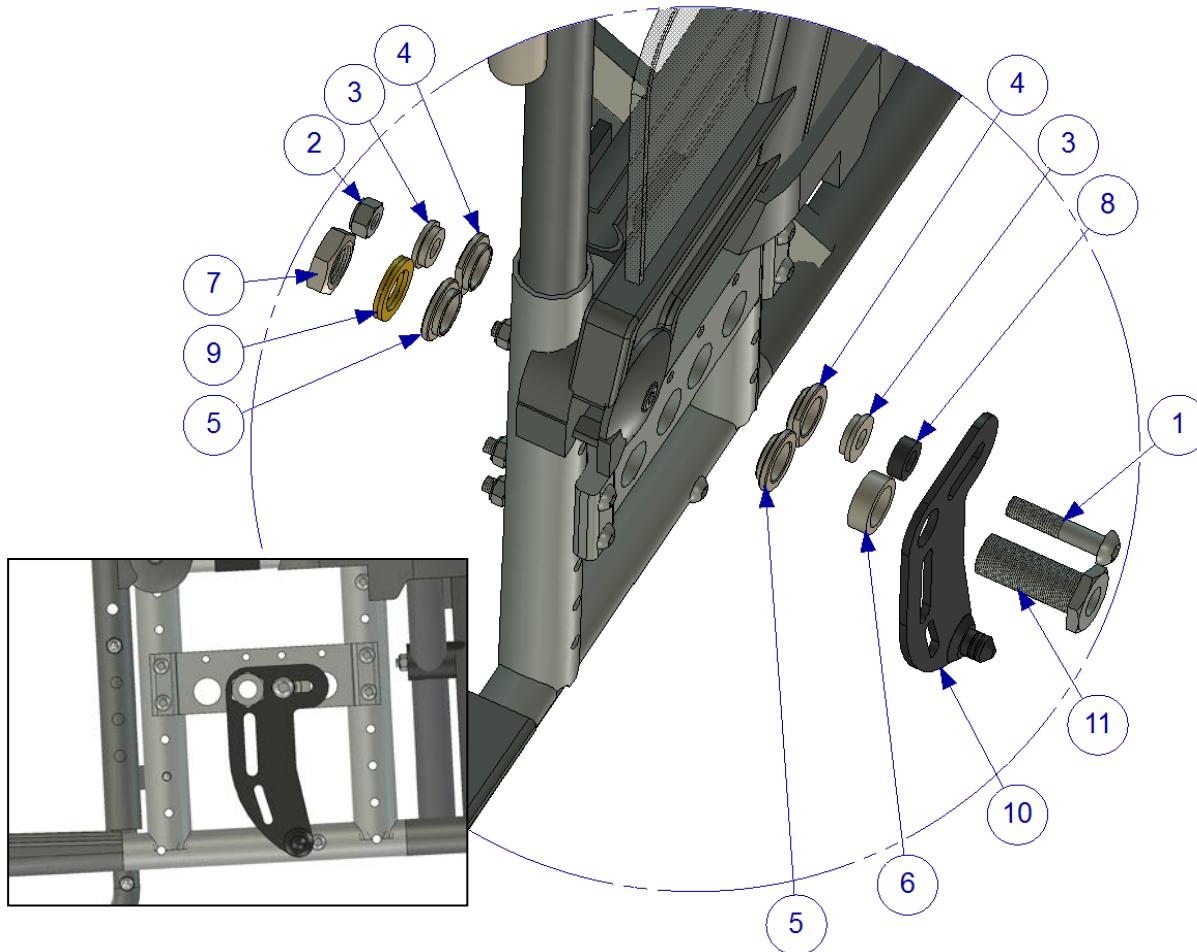


Assembly instructions for Motus MEM6205 and MEM6206

1. Remove wheels, hubsleevers and transport brackets on both side.



2. Check the correct placement for the eMove, and that it is axle $\varnothing 12,0 \times 51$ with Part Number: XOE-2530E-BO and Spacer with Part Number: XOE-25383-00 and brackets with Part Number: XOE-46383-10



3. Assembly of the plate according to picture.

Parts for right side mounting:

Item No.	Part Number	Qty	Description
1	XSM8X40	1	Screw : Round - M8 x 40
2	XSM8ML	1	Nut : Self-Locking - M8
3	100 400 007	2	Spacer
4	100 400 067	2	Spacer
5	290002	2	Spacer
6	100 400 006	1	Spacer
7	XSM16M	1	Nut M16X1 Low
8	100 400 002	1	Spacer
9	405239	1	Nordlock Washer M16
10	XOE-22294-BO	1	Right Bracket
11	HW063	1	Hub sleeve
12	XOE-25383-00	1	Spacer
13	93440-120520	1	Circlip
14	XOE-46383-10	1	Lever, shift 2

Note! If you only order the mounting set, the axle, axle spacer and the Circlip **are not included**, for replacement see the service manual.

4. Assemble the back rested battery bag.